

December 16, 2019

Lavington Pellet Limited Partnership 9900 School Road Coldstream, B.C., V1B 3C7

Attention: Jamie Colliss

Re: Air Emission Testing of November 19, 2019

Permit 107369, ME1718-538

As requested our firm provided a series of air emission tests at your facility in Lavington BC.

Testing Parameters

- CF-12

o Total Particulate Testing (including Condensable Organics) State of Oregon Method 7

Key Personnel

Report Generation: Matt McCall
 Field Supervisor: Dan Lawrence
 Plant Contact: Jamie Colliss

All testing procedures were conducted in accordance with acceptable methodologies as listed in the latest revision of the BC Field Sampling Manual. A copy of the method and/or Sampling Manual are digitally available upon request. All lab analysis for back half condensable organic fractions was analyzed by EXOVA Laboratories in Surrey BC. A copy of their report can be found in the Appendix of this report.

Results are summarized immediately following this cover letter. Please note that all results are expressed on a dry basis and reference conditions of 20 deg C, 1 atm pressure.

If you have any questions or concerns please don't hesitate to contact us at your earliest convenience.

Sincerely,

MCCALL ENVIRONMENTAL

Matt McCall

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Summary of Test Results

CF12 November 19, 2019 Summary of Test Results 1-3

Particulate Results

Parameter	Test 1	Test 2	Test 3	Average	Permit
Start Time	8:35	9:55	11:10	N/A	
Stop Time	9:40	11:00	12:15	N/A	
Gas Temperature (°C)	32.8	31.1	31.4	31.8	
% Moisture	1.3	0.9	0.9	1.1	
Velocity (m/sec)	18.71	18.73	18.92	18.79	
ACFM	72292	72376	73107	72592	
Std. Dry Flow Rate (m ³ /sec)	30.14	30.46	30.75	30.45	34.00
Oxygen in % (dry basis)	21.00	21.00	21.00	21.00	
Carbon Dioxide % (dry basis)	0.00	0.00	0.00	0.00	
Tot Part. Dry Basis ref. Cond. (mg/m³)	7.57	8.65	9.31	8.51	10.00
Front Half Filterable Particulate (mg/m³)	5.55	6.64	7.31	6.50	
Back Half Cond. Organics (mg/m3)	2.02	2.01	2.00	2.01	
Mass Emission Rate (kg/hr)	0.01	0.02	0.02	0.02	

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Back Half Condensibles

Mass Emission Rate

ENVIRONMENTAL		
Pinnacle Pellet		19-Nov-19
CF-12 Baghouse Stack		Number: 107369
Lavington BC AVERAGE OF AIR	EMISSION TESTS 1 TO 3	
Gas Temperature:	89 ° F	32 ° C
Moisture Content (by volume):	1.06 %	
Average Stack Gas Velocity:	61.6 ft/sec	18.79 m/sec
Total Actual Gas Flow Rate:	72592 ACFM	
Dry Gas flow Rate at Reference Conditions:	64522 SCFM	$30.45 \text{ m}^3/\text{sec}$
Total Particulate Concentration:		
Dry Basis Actual at Reference Conditions	0.004 gr/ft^3	8.5 mg/m ³
Front Half Particulate	0.003 gr/ft^3	6.5 mg/m^3
Back Half Condensibles	0.001 gr/ft ³	2.0 mg/m^3
Mass Emission Rate	0.03 lbs/hr	0.02 kg/hr
SUMMARY OF AIR EMISSION TESTS		
TEST 1:	0	0.5
Gas Temperature:	91 ° F	33 °C
Moisture Content (by volume):	1.3 %	
Average Stack Gas Velocity:	61.4 ft/sec	18.7 m/sec
Total Actual Gas Flow Rate:	72292 ACFM	3
Dry Gas flow Rate at Reference Conditions:	63873 SCFM	$30.1 \text{ m}^3/\text{sec}$
Total Particulate Concentration:	2	3
Dry Basis Actual at Reference Conditions	.003 gr/ft ³	7.6 mg/m 3
Front Half Particulate	.002 gr/ft ³	5.5 mg/m ³
Back Half Condensibles	.001 gr/ft ³	2.0 mg/m ³
Mass Emission Rate	0.03 lbs/hr	0.01 kg/hr
TEST 2:		
Gas Temperature:	88 ° F	31 °C
Moisture Content (by volume):	.9 %	
Average Stack Gas Velocity:	61.5 ft/sec	18.7 m/sec
Total Actual Gas Flow Rate:	72376 ACFM	
Dry Gas flow Rate at Reference Conditions:	64546 SCFM	30.5 m ³ /sec
Total Particulate Concentration:		2
Dry Basis Actual at Reference Conditions	.004 gr/ft ³	8.7 mg/m^3
Front Half Particulate	.003 gr/ft ³	6.6 mg/m ³
Back Half Condensibles	.001 gr/ft ³	2.0 mg/m^3
Mass Emission Rate	0.03 lbs/hr	0.02 kg/hr
TEST 3:		
Gas Temperature:	89 ° F	31 °C
Moisture Content (by volume):	.9 %	
Average Stack Gas Velocity:	62.1 ft/sec	18.9 m/sec
Total Actual Gas Flow Rate:	73107 ACFM	
Dry Gas flow Rate at Reference Conditions:	65146 SCFM	$30.7 \text{ m}^3/\text{sec}$
Total Particulate Concentration:		
Dry Basis Actual at Reference Conditions	.004 gr/ft ³	9.3 mg/m ³
Front Half Particulate	.003 gr/ft ³	7.3 mg/m^3

 2.0 mg/m^3

0.02~kg/hr

 $.001 \text{ gr/ft}^3$

0.04 lbs/hr

DATA FOR TESTS 1 TO 3

Client: Pinnacle Pellet
Plant Location: Lavington BC

Process: CF-12 Baghouse Stack

Permit Number: 107369
Job Number: ME1718-538

Pollution Control Permit: 10.0 mg/m3 34 m3/sec

Number of Tests: 3 tests
Minutes per Point: 2.5 minutes

Filter Number:

Date of Test:

Start Time:

Stop Time:

On-line Sampling Time:

Testing Personnel:

Sampler Model:

Barometric Pressure("Hg):

Static Pressure("H₂O):

%CO₂:

%O₂:

%CO:

 $%N_2$:

Diameter of Nozzle(inches):

Meter Factor:

Type-S Pitot Tube Coefficient:

Cross Sectional Area of Stack(ft²):

Impinger Condensate(g):

Weight of Moisture in Silica Gel(g):

Weight of Filter Particulate(g):

Weight of Probe Washings(g):

Weight of Impinger Content Organic(g):

Total Weight of Particulate(g):

TEST 1	TEST 2	TEST 3
17	18	19
19-Nov-19	19-Nov-19	19-Nov-19
8:35	9:55	11:10
9:40	11:00	12:15
60	60	60
DL/NB	DL/NB	DL/NB
1013	1013	1013
28.00	28.00	28.00
-0.60	-0.60	-0.60
0.0	0.0	0.0
21.0	21.0	21.0
0.0	0.0	0.0
79.0	79.0	79.0
0.180	0.180	0.180
1.0003	1.0003	1.0003
0.83300	0.83300	0.83300
19.63	19.63	19.63
8	6	6
2.0	1.0	1.0
0.0001	0.0001	0.0003
0.0054	0.0065	0.0070
0.0020	0.0020	0.0020
0.0075	0.0086	0.0093



Sampling Data for - TEST 1
Pinnacle Pellet
CF-12 Baghouse Stack
Lavington BC

19-Nov-19

SAMPLE	VELOCITY	ORIFICE	DRY GA	S METER	STACK GAS	GAS SAMPLE	ISOKINETICS
POINT	HEAD	PRESSURE	TEMP IN	TEMP OUT	TEMP	VOLUME	
	("H ₂ O)	("H ₂ O)	(°F)	(°F)	(°F)	(ft ³)	
A-12	1.16	1.47	46	46	85	0.00	1.01
A-11	1.20	1.53	53	47	86	1.54	1.00
A-10	1.20	1.53	53	47	86	3.10	1.00
A-9	1.15	1.47	55	48	89	4.66	1.03
A-8	1.10	1.41	57	49	88	6.23	1.02
A-7	1.10	1.41	59	52	87	7.77	1.03
A-6	1.20	1.54	60	54	90	9.32	1.01
A-5	1.10	1.41	62	55	91	10.92	1.04
A-4	1.10	1.42	63	56	92	12.50	1.00
A-3	1.00	1.30	65	60	91	14.02	1.02
A-2	0.95	1.23	66	61	90	15.50	1.05
A-1	0.80	1.04	68	63	92	17.00	1.00
B-12	1.15	1.50	68	64	93	18.31	0.98
B-11	1.20	1.56	67	66	94	19.85	1.01
B-10	1.15	1.50	65	67	94	21.47	0.99
B-9	1.20	1.58	74	71	93	23.02	1.01
B-8	1.20	1.58	76	71	93	24.65	1.02
B-7	1.15	1.51	76	75	94	26.30	0.98
B-6	1.15	1.51	78	75	94	27.87	1.03
B-5	1.10	1.44	79	75	92	29.51	1.01
B-4	1.00	1.31	79	77	94	31.10	1.04
B-3	1.00	1.35	82	79	91	32.65	1.03
B-2	0.95	1.28	81	81	92	34.20	1.06
B-1	0.75	1.01	81	81	92	35.75	1.00
						37.06	



Sampling Data for - TEST 2
Pinnacle Pellet
CF-12 Baghouse Stack
Lavington BC

19-Nov-19

SAMPLE	VELOCITY	ORIFICE	DRY GA	S METER	STACK GAS	GAS SAMPLE	ISOKINETICS
POINT	HEAD	PRESSURE	TEMP IN	TEMP OUT	TEMP	VOLUME	
	("H ₂ O)	("H ₂ O)	(°F)	(°F)	(°F)	(ft ³)	
A-12	1.20	1.65	85	86	86	0.00	0.98
A-11	1.20	1.65	80	81	85	1.65	1.00
A-10	1.15	1.56	80	79	86	3.31	1.02
A-9	1.15	1.57	80	78	84	4.96	1.01
A-8	1.20	1.63	82	82	87	6.60	1.00
A-7	1.15	1.57	85	81	86	8.26	1.02
A-6	1.10	1.50	88	81	87	9.92	1.05
A-5	1.15	1.58	84	83	86	11.60	0.98
A-4	1.00	1.36	86	82	88	13.21	1.00
A-3	1.05	1.43	86	83	89	14.74	1.00
A-2	0.95	1.30	90	85	87	16.30	0.99
A-1	0.80	1.10	91	90	90	17.78	1.02
B-12	1.15	1.58	91	90	89	19.18	0.93
B-11	1.20	1.65	90	89	90	20.71	1.02
B-10	1.20	1.64	92	88	91	22.42	1.00
B-9	1.15	1.58	91	90	90	24.11	1.02
B-8	1.15	1.58	92	91	91	25.80	1.01
B-7	1.15	1.58	92	91	90	27.47	1.04
B-6	1.15	1.59	93	92	87	29.19	0.97
B-5	1.10	1.52	93	91	88	30.80	1.05
B-4	1.10	1.52	93	90	89	32.50	1.01
B-3	1.15	1.59	96	93	91	34.13	1.01
B-2	1.00	1.39	95	97	90	35.81	1.04
B-1	0.70	0.98	95	96	86	37.42	1.03
						38.76	



Sampling Data for - TEST 3

Pinnacle Pellet

CF-12 Baghouse Stack

Lavington BC

19-Nov-19

SAMPLE	VELOCITY	ORIFICE	DRY GA	S METER	STACK GAS	GAS SAMPLE	ISOKINETICS
POINT	HEAD	PRESSURE	TEMP IN	TEMP OUT	TEMP	VOLUME	
	("H ₂ O)	("H ₂ O)	(°F)	(°F)	(°F)	(ft ³)	
A-12	1.25	1.72	90	89	87	0.00	0.99
A-11	1.2	1.64	87	86	88	1.71	1.00
A-10	1.2	1.65	86	87	85	3.39	0.99
A-9	1.15	1.58	86	85	86	5.06	1.00
A-8	1.1	1.52	86	84	86	6.70	1.02
A-7	1.15	1.58	85	85	87	8.34	1.01
A-6	1.15	1.58	85	85	88	10.00	1.00
A-5	1.2	1.64	85	86	88	11.63	1.00
A-4	1.2	1.64	85	85	89	13.30	0.98
A-3	1.1	1.51	85	85	90	14.93	1.03
A-2	1.1	1.50	85	85	88	16.57	1.02
A-1	0.75	1.02	85	85	90	18.20	0.98
B-12	1.20	1.64	86	86	87	19.50	0.98
B-11	1.20	1.65	86	87	87	21.15	0.95
B-10	1.15	1.58	89	88	88	22.74	1.01
B-9	1.15	1.58	89	89	89	24.41	1.03
B-8	1.11	1.51	89	89	90	26.10	1.01
B-7	1.10	1.51	89	89	91	27.74	1.03
B-6	1.15	1.57	90	90	92	29.39	1.07
B-5	1.15	1.57	90	92	93	31.15	0.94
B-4	1.20	1.65	91	91	92	32.70	1.00
B-3	1.15	1.58	91	90	90	34.39	1.07
B-2	0.95	1.32	92	93	86	36.15	0.98
B-1	0.75	1.04	93	92	87	37.63	0.96
						38.92	



Pinnacle Pellet CF-12 Baghouse Stack

Pm:

Ps:

Pinnacle Pellet				
Data for TES	OVER	RALL ISOKINE	TICS - TEST 1:	1.015
Delta P:	1.082 "H ₂ O	Us avg:	61.38 ft/sec	
Delta H:	1.412	ACFM:	72292 ft ³ /min	
Tm avg:	525.3 °R	SDCFM:	63873 ft ³ /min	
Ts avg:	551.0 °R	Vm std:	35.00 ft ³	
Bwo:	0.013	Vm corr:	37.07 ft ³	
Md:	28.84	Vm:	37.06 ft ³	
Ms:	28.70	MF:	1.0003	
Pb:	28.00 "Hg	PCON:	7.57 mg/m ³	
Pm:	28.10 "Hg	ERAT:	0.82 kg/hr	
Ps:	27.96 "Hg			
Data for TES	OVER	RALL ISOKINE	ΓICS - TEST 2:	1.008
Delta P:	1.092 "H ₂ O	Us avg:	61.45 ft/sec	
Delta H:	1.504	ACFM:	72376 ft ³ /min	
Tm avg:	547.9 °R	SDCFM:	64546 ft ³ /min	
Ts avg:	548.0 °R	Vm std:	35.10 ft ³	
Bwo:	0.009	Vm corr:	38.77 ft ³	
Md:	28.84	Vm:	38.76 ft ³	
Ms:	28.74	MF:	1.0003	
Pb:	28.00 "Hg	PCON:	8.65 mg/m^3	

Data for **TEST 3** OVERALL ISOKINETICS - TEST 3: 1.002

ERAT:

0.95 kg/hr

Delta P:	1.113 "H ₂ O	Us avg:	62.07 ft/sec
Delta H:	1.533	ACFM:	73107 ft ³ /min
Tm avg:	547.7 °R	SDCFM:	65146 ft ³ /min
Ts avg:	548.5 °R	Vm std:	35.27 ft ³
Bwo:	0.009	Vm corr:	38.93 ft ³
Md:	28.84	Vm:	38.92 ft ³
Ms:	28.74	MF:	1.0003
Pb:	28.00 "Hg	PCON:	9.31 mg/m ³
Pm:	28.11 "Hg	ERAT:	1.03 kg/hr
Ps:	27.96 "Hg		

28.11 "Hg

27.96 "Hg

<u>Air Emission Monitoring Procedure</u>

Particulate Sampling (Napp-Baldwin Model 31 Sampler)

Particulate sampling and gas velocity measurements were conducted using a Napp-Baldwin Model 31 stack sampler in accordance with the methods specified in EPA Method 5 (See Figure 1).

The air discharge was sampled isokinetically at the centroid of a series of equal area segments across the duct or stack. The stack gas velocity and temperature were recorded during the sample collection period with a calibrated pitot tube and thermocouple mounted on the sampling probe. The sample was delivered from the probe to a cyclone and a filter holder containing a 110mm Type A glass fiber filter. The gas sample was then drawn in through a series of four glass impingers which condensed and absorbed the water from the gas. A leakless vacuum pump carried the sampled gas through a dry gas test meter where the volume, temperature, and pressure were measured; and finally through a flow indicating orifice which allowed for the rapid adjustment to isokinetic sampling rates.

At the end of each test, the probe interior, cyclone and connecting tubing from the probe to the filter housing were rinsed with distilled water and acetone. These washings were evaporated to dryness and the resulting solids were weighed. The weight of the cyclone flask and the filter was used together with the weight of solids in the washings to calculate the particulate concentration. The moisture content of the stack gas was determined from the quantity of water condensed in the impingers and absorbed in the silica gel.

O₂, CO₂, CO (where applicable)

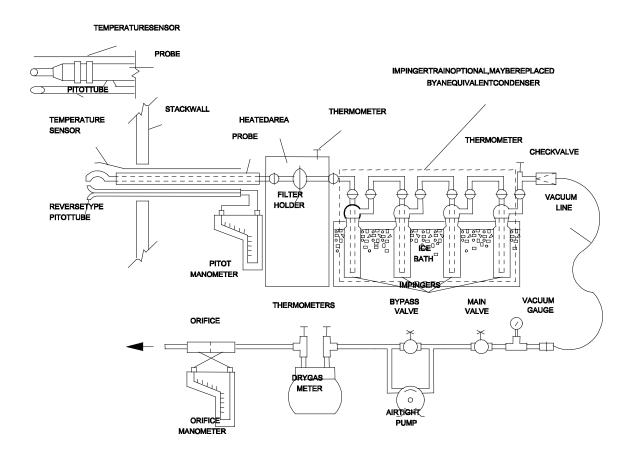
O₂, CO₂, and CO were found using either Fuji Analytical Analyzer by means of infrared and paramagnetic technology (EPA 3A) or by fyrite (EPA Method 3).

NOx (where applicable)

NOx was found using and API Model 252 NOx analyzer that utilizes chemiluminescent technology. Stack gas was Samples were taken over a minimum period of three hours.

VOC's (where applicable)

Hydrocarbons were measured in accordance with EPA method 25A. Samples were drawn in one hour test runs using a total hydrocarbon analyzer that utilizes Flame Ionization Technology.



CALCULATIONS

Carry out calculations, retaining at least one extra decimal figure beyond that of the acquired data. Round off figures after the final calculation. Other forms of the equations may be used as long as they give equivalent results.

Nomenclature.

 A_n = Cross-sectional area of nozzle, m^2 (ft²).

 B_{ws} = Water vapor in the gas stream, proportion by volume.

C_a = Acetone blank residue concentration, mg/g.

c_s = Concentration of particulate matter in stack gas, dry basis, corrected to standard conditions, g/dscm (g/dscf).

I = Percent of isokinetic sampling.

L_a = Maximum acceptable leakage rate for either a pretest leak check or for a leak check following a component change; equal to 0.00057 m³/min (0.02 cfm) or 4 percent of the average sampling rate, whichever is less.

 L_i = Individual leakage rate observed during the leak check conducted prior to the "ith" component change (i = 1, 2, 3...n), m³/min (cfm).

 L_p = Leakage rate observed during the post-test leak check, m³/min (cfm).

m_a = Mass of residue of acetone after evaporation, mg.

 m_n = Total amount of particulate matter collected, mg.

 $M_{\rm w} = \text{Molecular weight of water, } 18.0 \, \text{g/g-mole} (18.0 \, \text{lb/lb-mole}).$

P_{bar} = Barometric pressure at the sampling site, mm Hg (in. Hg).

P_s = Absolute stack gas pressure, mm Hg (in. Hg).

 P_{std} = Standard absolute pressure, 760 mm Hg (29.92 in. Hg).

R = Ideal gas constant, 0.06236 [(mmHg)(m³)]/[(°K)(g-mole)] ${21.85 [(in. Hg)(ft³)]/[(°R)(lb-mole)]}.$

 T_m = Absolute average DGM temperature (see Figure 5-2), °K (°R). T_s = Absolute average stack gas temperature (see Figure 5-2), °K (°R).

 T_{std} = Standard absolute temperature, 293°K (528°R).

 V_a = Volume of acetone blank, ml.

 V_{aw} = Volume of acetone used in wash, ml.

 V_{lc} = Total volume liquid collected in impingers and silica gel (see Figure 5-3), ml.

 $V_{\rm m}$ = Volume of gas sample as measured by dry gas meter, dcm (dcf).

 $V_{m(std)}$ = Volume of gas sample measured by the dry gas meter, corrected to standard conditions, dscm (dscf).

 $V_{w(std)}$ = Volume of water vapor in the gas sample, corrected to standard conditions, scm (scf).

v_s = Stack gas velocity, calculated by Method 2, Equation 2-9, using data obtained from Method 5, m/sec (ft/sec).

W_a = Weight of residue in acetone wash, mg.

Y = Dry gas meter calibration factor.

 $\Delta H = \text{Average pressure differential across the orifice meter}$ (see Figure 5-2), mm H₂0 (in. H₂0).

 ρ_a = Density of acetone, mg/ml (see label on bottle).

 $\rho_{\rm w}$ = Density of water, 0.9982 g/ml (0.00220l lb/ml).

 θ = Total sampling time, min.

 θ_1 = Sampling time interval, from the beginning of a run until the first component change, min.

 θ_i = Sampling time interval, between two successive component changes, beginning with the interval between the first and second changes, min.

 θ_p = Sampling time interval, from the final (nth) component change until the end of the sampling run,

13.6 = Specific gravity of mercury.

60 = Sec/min.

100 = Conversion to percent.

Average Dry Gas Meter Temperature and Average Orifice Pressure Drop.

Dry Gas Volume. Correct the sample volume measured by the dry gas meter to standard conditions (20°C, 760 mm Hg or 68°F, 29.92 in. Hg) by using Equation 5-1.

$$V_{m(std)} = V_m Y \left(\frac{T_{std}}{T_m} \right) \left[\frac{P_{bar} + \frac{\Delta H}{13.6}}{P_{std}} \right]$$

$$= K_1 V_m Y \frac{P_{bar} + \left(\frac{\Delta H}{13.6} \right)}{T_m}$$
Eq. 5-1

where:

 $K_1 = 0.3858$ °K/mm Hg for metric units,

= 17.64 °R/in. Hg for English units.

NOTE: Equation 5-1 can be used as written unless leakage rate observed during any of the mandatory leak checks (i.e., the post-test leak check or leak checks conducted prior to component changes) exceeds L_a . If L_p or L_i exceeds L_a , Equation 5-1 must be modified as follows:

(a) Case I. No component changes made during sampling run. In this case, replace V_m in Equation 5-1 with the expression:

$$[V_m - (L_p - L_a) \theta]$$

(b) Case II. One or more component changes made during the sampling run. In this case, replace V_m in Equation 5-1 by the expression:

$$\left[V_{m} - (L_{1} - L_{a})\theta_{1} - \sum_{i=2}^{n} (L_{i} - L_{a})\theta_{i} - (L_{p} - L_{a})\theta_{p} \right]$$

and substitute only for those leakage rates (L_i or L_p) which exceed L_a .

Volume of Water Vapor.

$$V_{\text{w(std)}} = \frac{V_{\text{lc}} \rho_{\text{w}} R T_{\text{std}}}{M_{\text{w}} P_{\text{std}}} = K_2 V_{\text{lc}}$$
 Eq. 5-2

where:

 $K_2 = 0.001333 \text{ m}^3/\text{ml}$ for metric units,

 $= 0.04707 \text{ ft}^3/\text{ml for English units.}$

Moisture Content.

$$\mathbf{B}_{ws} = \frac{\mathbf{V}_{w(std)}}{\mathbf{V}_{m(std)} + \mathbf{V}_{w(std)}}$$
 Eq. 5-3

Acetone Blank Concentration.

$$C_a = \frac{m_a}{V_a \rho_a}$$
 Eq. 5-4

Acetone Wash Blank.

$$W_a = C_a V_{aw} \rho_a$$
 Eq. 5-5

Total Particulate Weight. Determine the total particulate matter catch from the sum of the weights obtained from Containers 1 and 2 less the acetone blank (see Figure 5-3).

Particulate Concentration.

$$C_s = (0.001 \, \text{g/mg}) (m_n / V_{m(std)})$$
 Eq. 5-6

Conversion Factors:

From	<u>To</u>	Multiply by
scf	m^3	0.02832
g/ft ³	gr/ft ³	15.43
g/ft ³	lb/ft ³	2.205×10^{-3}
g/ft ³	g/m ³	35.31

Isokinetic Variation.

Calculation from Raw Data.

$$I = \frac{100 T_{s} \left[K_{3} V_{1c} + (V_{m} Y/T_{m})(P_{bar} + \Delta H/13.6) \right]}{60\theta v_{s} P_{s} A_{n}}$$
Eq. 5-7

where:

 $K_3 = 0.003454 \text{ [(mm Hg)(m}^3)]/[(ml)(^\circ K)] \text{ for metric units,}$

= 0.002669 [(in. Hg)(ft³)]/[(ml)(°R)] for English units.

Calculation from Intermediate Values.

$$\begin{split} I = & \frac{100 \, T_s \, V_{m(std)} \, P_{std}}{60 \, T_{std} \, V_s \, \theta \, A_n \, P_s \, (1 - B_{ws})} \\ = & \frac{K_4 \, T_s \, V_{m(std)}}{P_s \, V_s \, A_n \, \theta (1 - B_{ws})} \end{split}$$
 Eq.5-8

where:

 $K_4 = 4.320$ for metric units,

= 0.09450 for English units.

Acceptable Results. If 90 percent \leq I \leq 110 percent, the results are acceptable. If the PM results are low in comparison to the standard, and "I" is over 110 percent or less than 90 percent, the Administrator may opt to accept the results. Citation 4 in the Bibliography may be used to make acceptability judgments. If "I" is judged to unacceptable, reject the results, and repeat the test.

Average Stack Gas Velocity.

$$v_s = K_p C_p \left(\sqrt{\Delta p} \right)_{avg} \sqrt{\frac{T_{s(avg)}}{P_s M_s}}$$

Average Stack Gas Dry Volumetric Flow Rate.

$$Q_{sd} = 3,600(1 - B_{ws}) v_s A \frac{T_{std}}{T_{s(avg)}} \frac{P_s}{P_{std}}$$

where:

A = Cross-sectional area of stack, m^2 (ft²).

 $B_{ws} = Water vapor in the gas stream (from Method 5 or Reference Method 4), proportion by volume.$

 C_p = Pitot tube coefficient, dimensionless.

 K_n = Pitot tube constant,

 M_d^r = Molecular weight of stack gas, dry basis (see Section 3.6), g/gmole (lb/lb-

mole).

 M_s = Molecular weight of stack gas, wet basis, g/g-mole (lb/lb-mole).

$$= M_d (1 - B_{ws}) + 18.0 B_{ws}$$
 Eq. 2-5

P_{bar} = Barometric pressure at measurement site, mm Hg (in. Hg).

P_g = Stack static pressure, mm Hg (in. Hg). P_s = Absolute stack pressure, mm Hg (in. Hg),

$$= P_{bar} + P_{g}$$

 P_{std} = Standard absolute pressure, 760 mm Hg (29.92 in. Hg).

 Q_{sd} = Dry volumetric stack gas flow rate corrected to standard conditions, dsm³/hr (dscf/hr).

 t_s = Stack temperature, $\Box C (\Box F)$.

 T_s = Absolute stack temperature, $\Box K (\Box R)$.

Calibration Certificate for S-Type Pitot Tube

Date: Jan 15/19 Barometric Pressure ("Hg): 28.25

Pitot I.D.: **148** Wind Tunnel Temperature (${}^{\circ}$ F): 71.0

Nozzle: 0.250

Wind Velocity (ft/sec)	Ref.Pitot ("H ₂ O)	S-Type Pitot $("H_2 O)$	Pitot Factor
14.07	0.04262	0.06065	0.82988
19.66	0.08321	0.11798	0.83141
42.74	0.39311	0.56173	0.82819
64.84	0.90476	1.26630	0.83683
83.51	1.50057	2.07940	0.84100
102.10	2.24318	3.18588	0.83072

Average= 0.83300

Note: The new pitot tip should be installed so that the serial number engraved is aligned directly into the gas stream.

CALIBRATION CERTIFICATE DRY GAS METER

DATE:

July 9/19

CONSOLE MANUF.:

NAPP/MILLENNIUM MODEL 32

CONSOLE I.D.:

MU 1013

PARAMETER SUMMARY	RUN #1	RUN #2	RUN #3
Ta = Ambient (WTM) Temperature (oF.)	70.0	70.0	70.0
P=Pres. Differential at WTM ("Hg)	0.0589	0.1251	0.2134
Pb= Atmospheric Pressure ("Hg)	28.05	28.05	28.05
Pv= Vapour Pressure Water at Temp. Ta ("Hg)	0.7390	0.7390	0.7390
H=Pres. Differential at Orifice	1.0	2.0	3.0
Ti= Dry Test Meter Inlet Temp. (oF.)	84.0	78.0	88.0
To= Dry Test Meter Outlet Temp. (oF.)	83.0	77.0	87.0
Ri= Initial Dry Test volume (ft3)	0.00	0.00	0.00
Rf= Final Dry Test Volume (ft3)	4.92	4.85	4.92
Vi= Initial Wet Test Volume (ft3)	0.0	0.0	0.0
Vf= Final Wet Test Volume (ft3)	5.000	5.000	5.000
Pw= Pb - (^P/13.59) "Hg	27.9911	27.9249	27.8366
Pd= Pb + (^H/13.59) "Hg	28.1236	28.1972	28.2708
Tw= Ta +460 (oR.)	530.0	530.0	530.0
Td= [(Ti + To)/2] + 460 (oR.)	543.5	537.5	547.5
Bw= Pv/Pb ("Hg)	0.0263	0.0263	0.0263
WET TEST METER FACTOR (WTMF)	0.9922	0.9922	0.9922
ated Y Value)(WTMF)	1.0020	1.0003	0.9986

Y (MEAN)(WTMF) =

1.0003

N.R. MCCALL & ASSOCIATES LTD.

Calibrating Technician Signature:

ORIFICE METER CALIBRATION

DATE:

July 9/19

CONSOLE I.D.

MU 1013

	RUN 1	RUN 2	RUN 3
MD= mol. wt. dry air	28.967	28.967	28.967
Pb=bar. pressure "Hg	28.05	28.05	28.05
Y=gas meter factor	1.0020	1.0020	1.0003
Delta H=	0.5	1	1.5
Ri=int. gas meter vol.	0	0	0
Rf=final gas meter vol.	1.76	2.68	3.3
min. samp	5	5	5
Qm=Y(Rf-Ri)/^T(FT3/MIN)	0.352704	0.537072	0.660198
To=meter outlet Temp (oF)	92	93	94
Tm=meter out temp. (oR)	552	553	554
Pm=Pb + ^H	28.086792	28.1235835	28.1603753
SQRT(Tm/Pm*H/Md)	0.5824407	0.82390185	1.00932152
Ko=orifice const.	0.6055621	0.65186406	0.65410079

Ko MEAN = 0.6371756

Ko*4*144= 367.01317

McCALL ENVIRONMENTAL LTD.

Calibrating Technician Signature:

ORIFICE METER CALIBRATION

DATE:

July 9/19

CONSOLE I.D.

MU 1013

	RUN 4	RUN 5	RUN 6
MD= mol. wt. dry air	28.967	28.967	28.967
Pb=bar. pressure "Hg	28.05	28.05	28.05
Y=gas meter factor	1.0003	0.9986	0.9986
Delta H=	2	2.5	3
Ri=int. gas meter vol.	0	0	0
Rf=final gas meter vol.	3.83	4.3	4.73
min. samp	5	5	5
Qm=Y(Rf-Ri)/^T(FT3/MIN)	0.7662298	0.858796	0.9446756
To=meter outlet Temp (oF)	95	96	96
Tm=meter out temp. (oR)	555	556	556
Pm=Pb + ^H	28.197167	28.2339588	28.2707506
SQRT(Tm/Pm*H/Md)	1.1657542	1.30367625	1.4271762
Ko=orifice const.	0.6572825	0.65874944	0.66191939

Ko MEAN = 0.6593171

Ko*4*144= 379.76665

McCALL ENVIRONMENTAL LTD.

Calibrating Technician Signature:

- i. Average hourly dryer exit gas temperature during testing; $41.9 \, ^{\circ}\text{C}$
- ii. Average hourly dryer ODt for the biomass dryer system for the previous month; 25.8 ODT/hr
- iii. 90th percentile hourly ODt throughput for the biomass dryers (Section 4.3); 31.6 ODT/hr
- iv. Average hourly throughput ODt for the biomass dryer system during stack testing; 22.6 ODT/hr

#104, 19575-55 A Ave. Surrey, British Columbia V3S 8P8, Canada

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Analytical Report

Bill To: McCall Environmental

6733 Buchanan Road Coldstream, BC, Canada

V1B 3C5

Attn: Accounts Payable

Sampled By: Company: Project ID: Pinnacle Pellet

Project Name: CF-12

Project Location: Lavington, BC

LSD: P.O.:

Proj. Acct. code:

Control Number: Date Received:

Lot ID: 1313836 C0066916

Nov 16, 2018 Date Reported: Nov 21, 2018

Report Number: 2348978

Reference Number 1313836-1 1313836-2 1313836-3 Sample Date Nov 13, 2018 Nov 13, 2018 Nov 13, 2018 Sample Time NA NA NA

Sample Location

Sample Description CF-12 Test 1 CF-12 Test 2

CF-12 Test 3

		Matrix	Water	Water	Water	
Analyte		Units	Results	Results	Results	Nominal Detection Limit
Aggregate Organic C	onstituents					
Oil and Grease	Total	mg/sample	<2	<2	<2	2
Volume	Sample volume	mL	310	320	320	
pH adjustment	required prior to O&G extraction		Yes	Yes	Yes	

Approved by:

Matthew Norman, BSc, PChem

Operations Chemist



This is to verify that Matthew McCall

has successfully completed a course of study in

Source Testing for Particulates

(35 hours)

Endorsed by The B.C. Ministry of Environment

Dated at Burnaby, British Columbia, Canada December 14, 1990

Mhondhung monthing

BRITISH COLUMBIA INSTITUTE OF TECHNOLOGY





This certificate awarded to

Danny Lawrence

for satisfactory completion of course and examination for

SI: 414 Quality Assurance for Source Emission Measurements

FONT

Registrar

Christmes. Mun

May 22, 2000

Date Completed

3.5 CEUs

Awarded under EPA Assistance Agreement CT - 825724



Industrial Extension Service College of Engineering North Carolina State University