



September 1, 2021

Pinnacle Pellet Inc.  
1160 South Lakeside Dr.  
Williams Lake, B.C.  
V2J 6K9

**Attention: Mr. Bill Carson/Evangeline Saclamacis**

**Reference: Revision of Cyclofilter From November 20, 2020**

This letter is being added 'in front of' the revised report being issued for the November 2020 testing that took place at the Williams Lake facility.

An error was found in the mass emission calculation for the cyclofilter stack. This unit is the 'kg/hr' mass emission calc. It is not a permitted value and does not affect compliance or noncompliance. It is used for modeling purposes and for NPRI reporting.

Page 3 the 'Summary Tables' of the report has been replaced with a revised summary table for the stack. Also, page 28 the detailed Cyclofilter Average of Air Emissions has been replaced.

The remainder of the report has been left unchanged.

If you have any questions or concerns please feel free to contact us at your earliest convenience.

Sincerely,

MCCALL ENVIRONMENTAL

Matt McCall

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December 17, 2020

Pinnacle Pellet Inc.  
1160 South Lakeside Dr.  
Williams Lake, B.C.  
V2J 6K9

**Attention:** Mr. Bill Carson

**Reference:** Parameters Tested – Total Particulate & Cond. Organics  
Test Date(s) – November 19-20, 2020  
Permit – PA-17557  
McCall File Number – ME2021-114

As requested our firm has performed a series of air emission tests at your facility in Williams Lake BC.

Testing Parameters

Dryer Stacks 1-4

- Total Particulate and Condensable Organics State of Oregon Method

Cyclofilter Stack

- Total Particulate and Condensable Organics State of Oregon Method

Key Personnel

- Report Generation: Danny Lawrence 250-542-5118
- Sr Field Tech: Danny Lawrence
- Field Tech: Dave Brandle and Nick Angus 250-564-9106
- Plant Personnel: Bill Carson 250-267-7580

All stacks have been examined for cyclonic flow and determined to be tested as laminar in nature.

Test results are summarized immediately following this cover letter.

Lab analysis for condensable organic fractions was carried out by Element Labs in Surrey, B.C. A copy of their report is included in the Appendix of this report.

If you have any questions or concerns please don't hesitate to contact us at your earliest convenience.

MCCALL ENVIRONMENTAL

Danny Lawrence

*Danny Lawrence*

## Summary of Test Results

### Dryer Results November 19, 2020

| Total Particulate                         |           | Average of Triplicate Tests |           |           |                   |              |
|-------------------------------------------|-----------|-----------------------------|-----------|-----------|-------------------|--------------|
| Parameter                                 | Stack 1   | Stack2                      | Stack 3   | Stack 4   | Average/<br>Total | Permit       |
| Test Date                                 | Nov 19/20 | Nov 19/20                   | Nov 19/20 | Nov 19/20 | N/A               |              |
| Gas Temperature (°C)                      | 25        | 32                          | 32        | 47        | 34                |              |
| % Moisture                                | 1.58      | 4.8                         | 3.27      | 3.0       | 3.16              |              |
| Velocity (m/sec)                          | 8.1       | 8.2                         | 8.1       | 7.4       | 7.95              |              |
| ACFM                                      | 50,348    | 50,840                      | 50,001    | 45,795    | 196,984           |              |
| Std. Dry Flow Rate (m³/sec)               | 21.5      | 20.5                        | 20.5      | 18        | 80.5              | <b>90.00</b> |
| Tot Part. Dry Basis ref. Cond.<br>(mg/m³) | 5.00      | 7.91                        | 6.09      | 18.1      | 9.28              | <b>15.00</b> |
| Front Half Particulate (mg/m³)            | 3.0       | 5.89                        | 2.0       | 10.9      | 5.45              |              |
| Back Half Condensables (mg/m³)            | 1.9       | 2.0                         | 4.1       | 7.2       | 2.83              |              |
| Mass Emission Rate (kg/hr)                | 0.39      | 0.58                        | 0.45      | 1.17      | 2.29              |              |

### Cyclofilter Stack November 20, 2020

| Particulate Results                       |        |        |        |         |              |  |
|-------------------------------------------|--------|--------|--------|---------|--------------|--|
| Parameter                                 | Test 1 | Test 2 | Test 3 | Average | Permit       |  |
| Start Time                                | 8:23   | 9:38   | 10:55  | N/A     |              |  |
| Stop Time                                 | 9:25   | 10:43  | 12:00  | N/A     |              |  |
| Gas Temperature (°C)                      | 25.9   | 32.6   | 33.5   | 30.7    |              |  |
| % Moisture                                | 1.8    | 1.9    | 1.9    | 1.9     |              |  |
| Velocity (m/sec)                          | 15.74  | 16.47  | 16.20  | 16.14   |              |  |
| ACFM                                      | 60815  | 63631  | 62618  | 62355   |              |  |
| Std. Dry Flow Rate (m³/sec)               | 26.18  | 26.76  | 26.25  | 26.40   | <b>34.00</b> |  |
| Oxygen in % (dry basis)                   | 21.00  | 21.00  | 21.00  | 21.00   |              |  |
| Carbon Dioxide % (dry basis)              | 0.00   | 0.00   | 0.00   | 0.00    |              |  |
| Tot Part. Dry Basis ref. Cond. (mg/m³)    | 2.16   | 2.87   | 3.21   | 2.74    | <b>10.00</b> |  |
| Front Half Filterable Particulate (mg/m³) | 0.36   | 0.18   | 0.46   | 0.33    |              |  |
| Back Half Cond. Organics (mg/m³)          | 1.80   | 2.69   | 2.75   | 2.41    |              |  |
| Mass Emission Rate (kg/hr)                | 0.20   | 0.28   | 0.30   | 0.26    |              |  |

**Pinnacle Pellet**
**Nov 19/20**
**Dryer Stack 1**
**Permit Number: RA-17557**
**Williams Lake**
**AVERAGE OF AIR EMISSION TESTS 1 TO 3**

Gas Temperature:

Moisture Content (by volume):

Average Stack Gas Velocity:

Total Actual Gas Flow Rate:

Dry Gas flow Rate at Reference Conditions:

Total Particulate Concentration:

Dry Basis Actual at Reference Conditions

Front Half Particulate

Back Half Condensibles

Mass Emission Rate

|                          |                          |
|--------------------------|--------------------------|
| 78 ° F                   | 25 ° C                   |
| 1.58 %                   |                          |
| 26.6 ft/sec              | 8.1 m/sec                |
| 50348 ACFM               |                          |
| 45624 SCFM               | 21.5 m <sup>3</sup> /sec |
|                          |                          |
| 0.002 gr/ft <sup>3</sup> | 5.00 mg/m <sup>3</sup>   |
| 0.001 gr/ft <sup>3</sup> | 3.0 mg/m <sup>3</sup>    |
| 0.001 gr/ft <sup>3</sup> | 1.9 mg/m <sup>3</sup>    |
| 0.85 lbs/hr              | 0.39 kg/hr               |

**SUMMARY OF AIR EMISSION TESTS**
**TEST 1:**

Gas Temperature:

Moisture Content (by volume):

Average Stack Gas Velocity:

Total Actual Gas Flow Rate:

Dry Gas flow Rate at Reference Conditions:

Total Particulate Concentration:

Dry Basis Actual at Reference Conditions

Front Half Particulate

Back Half Condensibles

Mass Emission Rate

|             |                          |
|-------------|--------------------------|
| 74 ° F      | 23 ° C                   |
| 1.5 %       |                          |
| 27.0 ft/sec | 8.2 m/sec                |
| 51020 ACFM  |                          |
| 46607 SCFM  | 22.0 m <sup>3</sup> /sec |

|                         |                       |
|-------------------------|-----------------------|
| .002 gr/ft <sup>3</sup> | 5.2 mg/m <sup>3</sup> |
| .001 gr/ft <sup>3</sup> | 3.3 mg/m <sup>3</sup> |
| .001 gr/ft <sup>3</sup> | 1.9 mg/m <sup>3</sup> |
| 0.90 lbs/hr             | 0.41 kg/hr            |

**TEST 2:**

Gas Temperature:

Moisture Content (by volume):

Average Stack Gas Velocity:

Total Actual Gas Flow Rate:

Dry Gas flow Rate at Reference Conditions:

Total Particulate Concentration:

Dry Basis Actual at Reference Conditions

Front Half Particulate

Back Half Condensibles

Mass Emission Rate

|             |                          |
|-------------|--------------------------|
| 78 ° F      | 26 ° C                   |
| 1.7 %       |                          |
| 26.0 ft/sec | 7.9 m/sec                |
| 49192 ACFM  |                          |
| 44492 SCFM  | 21.0 m <sup>3</sup> /sec |

|                         |                       |
|-------------------------|-----------------------|
| .002 gr/ft <sup>3</sup> | 5.0 mg/m <sup>3</sup> |
| .001 gr/ft <sup>3</sup> | 3.0 mg/m <sup>3</sup> |
| .001 gr/ft <sup>3</sup> | 2.0 mg/m <sup>3</sup> |
| 0.83 lbs/hr             | 0.38 kg/hr            |

**TEST 3:**

Gas Temperature:

Moisture Content (by volume):

Average Stack Gas Velocity:

Total Actual Gas Flow Rate:

Dry Gas flow Rate at Reference Conditions:

Total Particulate Concentration:

Dry Basis Actual at Reference Conditions

Front Half Particulate

Back Half Condensibles

Mass Emission Rate

|             |                          |
|-------------|--------------------------|
| 81 ° F      | 27 ° C                   |
| 1.6 %       |                          |
| 26.9 ft/sec | 8.2 m/sec                |
| 50831 ACFM  |                          |
| 45773 SCFM  | 21.6 m <sup>3</sup> /sec |

|                         |                       |
|-------------------------|-----------------------|
| .002 gr/ft <sup>3</sup> | 4.9 mg/m <sup>3</sup> |
| .001 gr/ft <sup>3</sup> | 2.9 mg/m <sup>3</sup> |
| .001 gr/ft <sup>3</sup> | 2.0 mg/m <sup>3</sup> |
| 0.83 lbs/hr             | 0.38 kg/hr            |

## DATA FOR TESTS 1 TO 3

**Client:** Pinnacle Pellet  
**Plant Location:** Williams Lake  
**Process:** Dryer Stack 1  
**Permit Number:** RA-17557  
**Job Number:** ME2021-114  
**Pollution Control Permit:** 15.0 mg/m<sup>3</sup> 22.5 m<sup>3</sup>/sec  
**Number of Tests:** 3 tests  
**Minutes per Point:** 2.5 minutes

|                                                       | TEST 1    | TEST 2    | TEST 3    |
|-------------------------------------------------------|-----------|-----------|-----------|
| <b>Filter Number:</b>                                 | 28        | 31        | 30        |
| <b>Date of Test:</b>                                  | Nov 19/20 | Nov 19/20 | Nov 19/20 |
| <b>Start Time:</b>                                    | 9:06      | 10:20     | 11:35     |
| <b>Stop Time:</b>                                     | 10:09     | 11:25     | 12:40     |
| <b>On-line Sampling Time:</b>                         | 60        | 60        | 60        |
| <b>Testing Personnel:</b>                             | DL/DB     | DL/DB     | DL/DB     |
| <b>Sampler Model:</b>                                 | 1013      | 1013      | 1013      |
| <b>Barometric Pressure("Hg):</b>                      | 28.05     | 28.05     | 28.05     |
| <b>Static Pressure("H<sub>2</sub>O):</b>              | -0.05     | -0.05     | -0.05     |
| <b>%CO<sub>2</sub>:</b>                               | 0.0       | 0.0       | 0.0       |
| <b>%O<sub>2</sub>:</b>                                | 21.0      | 21.0      | 21.0      |
| <b>%CO:</b>                                           | 0.0       | 0.0       | 0.0       |
| <b>%N<sub>2</sub>:</b>                                | 79.0      | 79.0      | 79.0      |
| <b>Diameter of Nozzle(inches):</b>                    | 0.275     | 0.275     | 0.275     |
| <b>Meter Factor:</b>                                  | 0.9922    | 0.9922    | 0.9922    |
| <b>Type-S Pitot Tube Coefficient:</b>                 | 0.83446   | 0.83446   | 0.83446   |
| <b>Cross Sectional Area of Stack(ft<sup>2</sup>):</b> | 31.5      | 31.5      | 31.5      |
| <b>Impinger Condensate(g):</b>                        | 10        | 10        | 10        |
| <b>Weight of Moisture in Silica Gel(g):</b>           | 2.0       | 3.0       | 2.0       |
| <b>Weight of Filter Particulate(g):</b>               | 0.0001    | 0.0010    | 0.0001    |
| <b>Weight of Probe Washings(g):</b>                   | 0.0034    | 0.0020    | 0.0028    |
| <b>Weight of Impinger Content Organic(g):</b>         | 0.0020    | 0.0020    | 0.0020    |
| <b>Total Weight of Particulate(g):</b>                | 0.0055    | 0.0050    | 0.0049    |



Sampling Data for - TEST 1

Nov 19/20

Pinnacle Pellet

Dryer Stack 1

Williams Lake

| SAMPLE POINT | VELOCITY HEAD<br>( "H <sub>2</sub> O ) | ORIFICE PRESSURE<br>( "H <sub>2</sub> O ) | DRY GAS METER      |                     | STACK GAS TEMP<br>( ° F ) | GAS SAMPLE VOLUME<br>( ft <sup>3</sup> ) | ISOKINETICS |
|--------------|----------------------------------------|-------------------------------------------|--------------------|---------------------|---------------------------|------------------------------------------|-------------|
|              |                                        |                                           | TEMP IN<br>( ° F ) | TEMP OUT<br>( ° F ) |                           |                                          |             |
| A-12         | 0.25                                   | 1.58                                      | 47                 | 43                  | 77                        | 0.00                                     | 0.98        |
| A-11         | 0.26                                   | 1.68                                      | 51                 | 47                  | 69                        | 1.64                                     | 1.02        |
| A-10         | 0.25                                   | 1.62                                      | 53                 | 48                  | 69                        | 3.41                                     | 1.01        |
| A-9          | 0.24                                   | 1.56                                      | 54                 | 50                  | 71                        | 5.14                                     | 1.06        |
| A-8          | 0.23                                   | 1.49                                      | 54                 | 50                  | 71                        | 6.92                                     | 1.06        |
| A-7          | 0.22                                   | 1.43                                      | 55                 | 51                  | 73                        | 8.65                                     | 1.04        |
| A-6          | 0.23                                   | 1.49                                      | 56                 | 54                  | 75                        | 10.32                                    | 1.05        |
| A-5          | 0.22                                   | 1.43                                      | 57                 | 54                  | 74                        | 12.04                                    | 1.06        |
| A-4          | 0.21                                   | 1.37                                      | 56                 | 55                  | 72                        | 13.75                                    | 1.07        |
| A-3          | 0.22                                   | 1.44                                      | 56                 | 55                  | 69                        | 15.44                                    | 1.03        |
| A-2          | 0.24                                   | 1.57                                      | 57                 | 55                  | 69                        | 17.10                                    | 0.97        |
| A-1          | 0.25                                   | 1.64                                      | 57                 | 56                  | 69                        | 18.74                                    | 0.98        |
| B-12         | 0.22                                   | 1.44                                      | 58                 | 57                  | 71                        | 20.44                                    | 1.05        |
| B-11         | 0.21                                   | 1.38                                      | 58                 | 58                  | 71                        | 22.14                                    | 1.09        |
| B-10         | 0.20                                   | 1.32                                      | 60                 | 60                  | 73                        | 23.87                                    | 1.10        |
| B-9          | 0.20                                   | 1.32                                      | 63                 | 62                  | 75                        | 25.58                                    | 1.01        |
| B-8          | 0.18                                   | 1.18                                      | 64                 | 64                  | 76                        | 27.15                                    | 1.05        |
| B-7          | 0.17                                   | 1.12                                      | 65                 | 64                  | 76                        | 28.70                                    | 1.04        |
| B-6          | 0.18                                   | 1.18                                      | 66                 | 66                  | 77                        | 30.20                                    | 1.05        |
| B-5          | 0.17                                   | 1.12                                      | 67                 | 67                  | 78                        | 31.75                                    | 1.01        |
| B-4          | 0.17                                   | 1.13                                      | 67                 | 67                  | 76                        | 33.21                                    | 1.01        |
| B-3          | 0.22                                   | 1.45                                      | 68                 | 69                  | 78                        | 34.67                                    | 0.99        |
| B-2          | 0.23                                   | 1.52                                      | 70                 | 70                  | 80                        | 36.30                                    | 0.97        |
| B-1          | 0.23                                   | 1.52                                      | 71                 | 70                  | 82                        | 37.94                                    | 1.01        |
|              |                                        |                                           |                    |                     |                           | 39.63                                    |             |



Sampling Data for - *TEST 2*  
**Pinnacle Pellet**  
**Dryer Stack 1**  
**Williams Lake**

Nov 19/20

| SAMPLE POINT | VELOCITY HEAD<br>( "H <sub>2</sub> O ) | ORIFICE PRESSURE<br>( "H <sub>2</sub> O ) | DRY GAS METER      |                     | STACK GAS TEMP<br>( ° F ) | GAS SAMPLE VOLUME<br>( ft <sup>3</sup> ) | ISOKINETICS |
|--------------|----------------------------------------|-------------------------------------------|--------------------|---------------------|---------------------------|------------------------------------------|-------------|
|              |                                        |                                           | TEMP IN<br>( ° F ) | TEMP OUT<br>( ° F ) |                           |                                          |             |
| B-12         | 0.21                                   | 1.39                                      | 73                 | 73                  | 84                        | 0.00                                     | 1.01        |
| B-11         | 0.20                                   | 1.31                                      | 67                 | 68                  | 83                        | 1.62                                     | 1.02        |
| B-10         | 0.20                                   | 1.31                                      | 68                 | 69                  | 81                        | 3.20                                     | 0.99        |
| B-9          | 0.18                                   | 1.18                                      | 69                 | 69                  | 81                        | 4.74                                     | 1.05        |
| B-8          | 0.17                                   | 1.14                                      | 70                 | 70                  | 78                        | 6.30                                     | 1.08        |
| B-7          | 0.17                                   | 1.13                                      | 69                 | 70                  | 78                        | 7.87                                     | 1.01        |
| B-6          | 0.18                                   | 1.19                                      | 69                 | 70                  | 77                        | 9.33                                     | 1.02        |
| B-5          | 0.17                                   | 1.15                                      | 70                 | 70                  | 68                        | 10.85                                    | 1.02        |
| B-4          | 0.16                                   | 1.08                                      | 71                 | 71                  | 68                        | 12.34                                    | 1.07        |
| B-3          | 0.18                                   | 1.22                                      | 71                 | 72                  | 67                        | 13.86                                    | 1.02        |
| B-2          | 0.22                                   | 1.49                                      | 72                 | 72                  | 68                        | 15.40                                    | 0.98        |
| B-1          | 0.24                                   | 1.59                                      | 72                 | 72                  | 79                        | 17.03                                    | 0.98        |
| A-12         | 0.22                                   | 1.46                                      | 73                 | 73                  | 79                        | 18.72                                    | 1.00        |
| A-11         | 0.23                                   | 1.53                                      | 73                 | 73                  | 79                        | 20.38                                    | 0.98        |
| A-10         | 0.22                                   | 1.46                                      | 74                 | 73                  | 77                        | 22.03                                    | 0.98        |
| A-9          | 0.21                                   | 1.40                                      | 74                 | 73                  | 77                        | 23.66                                    | 1.02        |
| A-8          | 0.19                                   | 1.27                                      | 76                 | 75                  | 80                        | 25.31                                    | 1.06        |
| A-7          | 0.19                                   | 1.27                                      | 78                 | 77                  | 80                        | 26.95                                    | 1.10        |
| A-6          | 0.18                                   | 1.21                                      | 80                 | 80                  | 81                        | 28.65                                    | 1.05        |
| A-5          | 0.19                                   | 1.27                                      | 80                 | 80                  | 82                        | 30.24                                    | 1.00        |
| A-4          | 0.20                                   | 1.35                                      | 81                 | 87                  | 81                        | 31.80                                    | 1.00        |
| A-3          | 0.21                                   | 1.43                                      | 89                 | 89                  | 81                        | 33.41                                    | 0.94        |
| A-2          | 0.23                                   | 1.58                                      | 90                 | 90                  | 80                        | 34.97                                    | 1.01        |
| A-1          | 0.24                                   | 1.64                                      | 90                 | 90                  | 82                        | 36.73                                    | 1.04        |
|              |                                        |                                           |                    |                     |                           | 38.58                                    |             |



Sampling Data for - TEST 3  
Pinnacle Pellet  
Dryer Stack 1  
Williams Lake

Nov 19/20

| SAMPLE POINT | VELOCITY HEAD<br>( "H <sub>2</sub> O ) | ORIFICE PRESSURE<br>( "H <sub>2</sub> O ) | DRY GAS METER      |                     | STACK GAS TEMP<br>( ° F ) | GAS SAMPLE VOLUME<br>( ft <sup>3</sup> ) | ISOKINETICS |
|--------------|----------------------------------------|-------------------------------------------|--------------------|---------------------|---------------------------|------------------------------------------|-------------|
|              |                                        |                                           | TEMP IN<br>( ° F ) | TEMP OUT<br>( ° F ) |                           |                                          |             |
| A-12         | 0.24                                   | 1.66                                      | 101                | 101                 | 86                        | 0.00                                     | 0.97        |
| A-11         | 0.25                                   | 1.70                                      | 96                 | 100                 | 91                        | 1.76                                     | 0.96        |
| A-10         | 0.25                                   | 1.68                                      | 83                 | 87                  | 86                        | 3.52                                     | 0.99        |
| A-9          | 0.24                                   | 1.60                                      | 79                 | 81                  | 84                        | 5.29                                     | 0.99        |
| A-8          | 0.22                                   | 1.48                                      | 79                 | 80                  | 80                        | 7.02                                     | 1.00        |
| A-7          | 0.22                                   | 1.48                                      | 82                 | 80                  | 81                        | 8.69                                     | 0.99        |
| A-6          | 0.23                                   | 1.55                                      | 82                 | 84                  | 84                        | 10.35                                    | 0.98        |
| A-5          | 0.2                                    | 1.34                                      | 83                 | 84                  | 84                        | 12.04                                    | 0.99        |
| A-4          | 0.21                                   | 1.42                                      | 84                 | 84                  | 80                        | 13.62                                    | 0.96        |
| A-3          | 0.22                                   | 1.49                                      | 84                 | 85                  | 80                        | 15.20                                    | 0.93        |
| A-2          | 0.22                                   | 1.49                                      | 84                 | 85                  | 80                        | 16.78                                    | 0.95        |
| A-1          | 0.23                                   | 1.57                                      | 85                 | 86                  | 79                        | 18.39                                    | 0.94        |
| B-12         | 0.20                                   | 1.36                                      | 84                 | 85                  | 79                        | 20.01                                    | 1.04        |
| B-11         | 0.19                                   | 1.28                                      | 83                 | 81                  | 80                        | 21.68                                    | 0.95        |
| B-10         | 0.21                                   | 1.42                                      | 83                 | 82                  | 80                        | 23.17                                    | 0.99        |
| B-9          | 0.22                                   | 1.49                                      | 83                 | 83                  | 79                        | 24.80                                    | 0.95        |
| B-8          | 0.18                                   | 1.22                                      | 83                 | 84                  | 79                        | 26.41                                    | 1.10        |
| B-7          | 0.17                                   | 1.16                                      | 84                 | 85                  | 79                        | 28.09                                    | 1.02        |
| B-6          | 0.16                                   | 1.09                                      | 85                 | 84                  | 78                        | 29.61                                    | 1.02        |
| B-5          | 0.17                                   | 1.16                                      | 85                 | 84                  | 78                        | 31.09                                    | 1.04        |
| B-4          | 0.18                                   | 1.22                                      | 85                 | 85                  | 78                        | 32.64                                    | 1.10        |
| B-3          | 0.21                                   | 1.43                                      | 86                 | 85                  | 80                        | 34.33                                    | 1.00        |
| B-2          | 0.23                                   | 1.56                                      | 86                 | 85                  | 80                        | 35.99                                    | 0.95        |
| B-1          | 0.24                                   | 1.63                                      | 87                 | 86                  | 80                        | 37.64                                    | 0.95        |
|              |                                        |                                           |                    |                     |                           | 39.33                                    |             |

Pinnacle Pellet  
 Dryer Stack 1  
 Pinnacle Pellet

**Data for TEST 1**
**OVERALL ISOKINETICS - TEST 1: 1.030**

|          |                         |          |                            |
|----------|-------------------------|----------|----------------------------|
| Delta P: | 0.216 "H <sub>2</sub> O | Us avg:  | 26.99 ft/sec               |
| Delta H: | 1.416                   | ACFM:    | 51020 ft <sup>3</sup> /min |
| Tm avg:  | 518.8 °R                | SDCFM:   | 46607 ft <sup>3</sup> /min |
| Ts avg:  | 533.8 °R                | Vm std:  | 37.66 ft <sup>3</sup>      |
| Bwo:     | 0.015                   | Vm corr: | 39.32 ft <sup>3</sup>      |
| Md:      | 28.84                   | Vm:      | 39.63 ft <sup>3</sup>      |
| Ms:      | 28.68                   | MF:      | 0.9922                     |
| Pb:      | 28.05 "Hg               | PCON:    | 5.16 mg/m <sup>3</sup>     |
| Pm:      | 28.15 "Hg               | ERAT:    | 0.41 kg/hr                 |
| Ps:      | 28.05 "Hg               |          |                            |

**Data for TEST 2**
**OVERALL ISOKINETICS - TEST 2: 1.018**

|          |                         |          |                            |
|----------|-------------------------|----------|----------------------------|
| Delta P: | 0.199 "H <sub>2</sub> O | Us avg:  | 26.03 ft/sec               |
| Delta H: | 1.335                   | ACFM:    | 49192 ft <sup>3</sup> /min |
| Tm avg:  | 535.1 °R                | SDCFM:   | 44492 ft <sup>3</sup> /min |
| Ts avg:  | 538.0 °R                | Vm std:  | 35.53 ft <sup>3</sup>      |
| Bwo:     | 0.017                   | Vm corr: | 38.28 ft <sup>3</sup>      |
| Md:      | 28.84                   | Vm:      | 38.58 ft <sup>3</sup>      |
| Ms:      | 28.66                   | MF:      | 0.9922                     |
| Pb:      | 28.05 "Hg               | PCON:    | 4.97 mg/m <sup>3</sup>     |
| Pm:      | 28.15 "Hg               | ERAT:    | 0.38 kg/hr                 |
| Ps:      | 28.05 "Hg               |          |                            |

**Data for TEST 3**
**OVERALL ISOKINETICS - TEST 3: 0.991**

|          |                         |          |                            |
|----------|-------------------------|----------|----------------------------|
| Delta P: | 0.211 "H <sub>2</sub> O | Us avg:  | 26.89 ft/sec               |
| Delta H: | 1.437                   | ACFM:    | 50831 ft <sup>3</sup> /min |
| Tm avg:  | 545.0 °R                | SDCFM:   | 45773 ft <sup>3</sup> /min |
| Ts avg:  | 541.0 °R                | Vm std:  | 35.57 ft <sup>3</sup>      |
| Bwo:     | 0.016                   | Vm corr: | 39.02 ft <sup>3</sup>      |
| Md:      | 28.84                   | Vm:      | 39.33 ft <sup>3</sup>      |
| Ms:      | 28.67                   | MF:      | 0.9922                     |
| Pb:      | 28.05 "Hg               | PCON:    | 4.86 mg/m <sup>3</sup>     |
| Pm:      | 28.16 "Hg               | ERAT:    | 0.38 kg/hr                 |
| Ps:      | 28.05 "Hg               |          |                            |

**Pinnacle Pellet  
Dryer Stack 2  
Williams Lake**

**Nov 19/20**

**Permit Number: RA-17557**

**AVERAGE OF AIR EMISSION TESTS 1 TO 3**

|                                            |                          |                          |
|--------------------------------------------|--------------------------|--------------------------|
| Gas Temperature:                           | 90 ° F                   | 32 ° C                   |
| Moisture Content (by volume):              | 4.80 %                   |                          |
| Average Stack Gas Velocity:                | 26.9 ft/sec              | 8.2 m/sec                |
| Total Actual Gas Flow Rate:                | 50840 ACFM               |                          |
| Dry Gas flow Rate at Reference Conditions: | 43538 SCFM               | 20.5 m <sup>3</sup> /sec |
| Total Particulate Concentration:           |                          |                          |
| Dry Basis Actual at Reference Conditions   | 0.003 gr/ft <sup>3</sup> | 7.91 mg/m <sup>3</sup>   |
| Front Half Particulate                     | 0.003 gr/ft <sup>3</sup> | 5.9 mg/m <sup>3</sup>    |
| Back Half Condensibles                     | 0.001 gr/ft <sup>3</sup> | 2.0 mg/m <sup>3</sup>    |
| Mass Emission Rate                         | 1.29 lbs/hr              | 0.58 kg/hr               |

**SUMMARY OF AIR EMISSION TESTS**

**TEST 1:**

|                                            |                         |                          |
|--------------------------------------------|-------------------------|--------------------------|
| Gas Temperature:                           | 88 ° F                  | 31 ° C                   |
| Moisture Content (by volume):              | 5.6 %                   |                          |
| Average Stack Gas Velocity:                | 26.9 ft/sec             | 8.2 m/sec                |
| Total Actual Gas Flow Rate:                | 50860 ACFM              |                          |
| Dry Gas flow Rate at Reference Conditions: | 43374 SCFM              | 20.5 m <sup>3</sup> /sec |
| Total Particulate Concentration:           |                         |                          |
| Dry Basis Actual at Reference Conditions   | .004 gr/ft <sup>3</sup> | 8.1 mg/m <sup>3</sup>    |
| Front Half Particulate                     | .003 gr/ft <sup>3</sup> | 6.0 mg/m <sup>3</sup>    |
| Back Half Condensibles                     | .001 gr/ft <sup>3</sup> | 2.0 mg/m <sup>3</sup>    |
| Mass Emission Rate                         | 1.31 lbs/hr             | 0.59 kg/hr               |

**TEST 2:**

|                                            |                         |                          |
|--------------------------------------------|-------------------------|--------------------------|
| Gas Temperature:                           | 92 ° F                  | 33 ° C                   |
| Moisture Content (by volume):              | 4.6 %                   |                          |
| Average Stack Gas Velocity:                | 27.4 ft/sec             | 8.4 m/sec                |
| Total Actual Gas Flow Rate:                | 51780 ACFM              |                          |
| Dry Gas flow Rate at Reference Conditions: | 44301 SCFM              | 20.9 m <sup>3</sup> /sec |
| Total Particulate Concentration:           |                         |                          |
| Dry Basis Actual at Reference Conditions   | .003 gr/ft <sup>3</sup> | 6.5 mg/m <sup>3</sup>    |
| Front Half Particulate                     | .002 gr/ft <sup>3</sup> | 4.5 mg/m <sup>3</sup>    |
| Back Half Condensibles                     | .001 gr/ft <sup>3</sup> | 2.0 mg/m <sup>3</sup>    |
| Mass Emission Rate                         | 1.08 lbs/hr             | 0.49 kg/hr               |

**TEST 3:**

|                                            |                         |                          |
|--------------------------------------------|-------------------------|--------------------------|
| Gas Temperature:                           | 91 ° F                  | 33 ° C                   |
| Moisture Content (by volume):              | 4.2 %                   |                          |
| Average Stack Gas Velocity:                | 26.4 ft/sec             | 8.0 m/sec                |
| Total Actual Gas Flow Rate:                | 49881 ACFM              |                          |
| Dry Gas flow Rate at Reference Conditions: | 42940 SCFM              | 20.3 m <sup>3</sup> /sec |
| Total Particulate Concentration:           |                         |                          |
| Dry Basis Actual at Reference Conditions   | .004 gr/ft <sup>3</sup> | 9.2 mg/m <sup>3</sup>    |
| Front Half Particulate                     | .003 gr/ft <sup>3</sup> | 7.1 mg/m <sup>3</sup>    |
| Back Half Condensibles                     | .001 gr/ft <sup>3</sup> | 2.1 mg/m <sup>3</sup>    |
| Mass Emission Rate                         | 1.47 lbs/hr             | 0.67 kg/hr               |

# DATA FOR TESTS 1 TO 3

**Client:** Pinnacle Pellet  
**Plant Location:** Williams Lake  
**Process:** Dryer Stack 2  
**Permit Number:** RA-17557  
**Job Number:** ME2021-114  
**Pollution Control Permit:** 15.0 mg/m3 22.5 m3/sec  
**Number of Tests:** 3 tests  
**Minutes per Point:** 2.5 minutes

**Filter Number:**  
**Date of Test:**  
**Start Time:**  
**Stop Time:**  
**On-line Sampling Time:**  
**Testing Personnel:**  
**Sampler Model:**  
**Barometric Pressure("Hg):**  
**Static Pressure("H<sub>2</sub>O):**  
**%CO<sub>2</sub>:**  
**%O<sub>2</sub>:**  
**%CO:**  
**%N<sub>2</sub>:**  
**Diameter of Nozzle(inches):**  
**Meter Factor:**  
**Type-S Pitot Tube Coefficient:**  
**Cross Sectional Area of Stack(ft<sup>2</sup>):**  
**Impinger Condensate(g):**  
**Weight of Moisture in Silica Gel(g):**  
**Weight of Filter Particulate(g):**  
**Weight of Probe Washings(g):**  
**Weight of Impinger Content Organic(g):**  
**Total Weight of Particulate(g):**

| TEST 1    | TEST 2    | TEST 3    |
|-----------|-----------|-----------|
| 32        | 33        | 40        |
| Nov 19/20 | Nov 19/20 | Nov 19/20 |
| 12:45     | 2:00      | 3:15      |
| 1:50      | 3:04      | 4:20      |
| 60        | 60        | 60        |
| DL/DB     | DL/DB     | DL/DB     |
| 1013      | 1013      | 1013      |
| 28.05     | 28.05     | 28.05     |
| -0.08     | -0.08     | -0.08     |
| 0.0       | 0.0       | 0.0       |
| 21.0      | 21.0      | 21.0      |
| 0.0       | 0.0       | 0.0       |
| 79.0      | 79.0      | 79.0      |
| 0.275     | 0.275     | 0.275     |
| 0.9922    | 0.9922    | 0.9922    |
| 0.83446   | 0.83446   | 0.83446   |
| 31.5      | 31.5      | 31.5      |
| 41        | 35        | 30        |
| 3.0       | 2.0       | 2.0       |
| 0.0002    | 0.0001    | 0.0001    |
| 0.0058    | 0.0045    | 0.0068    |
| 0.0020    | 0.0020    | 0.0020    |
| 0.0080    | 0.0066    | 0.0089    |



Sampling Data for - TEST 1

Nov 19/20

Pinnacle Pellet

Dryer Stack 2

Williams Lake

| SAMPLE POINT | VELOCITY HEAD<br>( "H <sub>2</sub> O ) | ORIFICE PRESSURE<br>( "H <sub>2</sub> O ) | DRY GAS METER      |                     | STACK GAS TEMP<br>( ° F ) | GAS SAMPLE VOLUME<br>( ft <sup>3</sup> ) | ISOKINETICS |
|--------------|----------------------------------------|-------------------------------------------|--------------------|---------------------|---------------------------|------------------------------------------|-------------|
|              |                                        |                                           | TEMP IN<br>( ° F ) | TEMP OUT<br>( ° F ) |                           |                                          |             |
| A-12         | 0.19                                   | 1.29                                      | 96                 | 95                  | 91                        | 0.00                                     | 1.02        |
| A-11         | 0.18                                   | 1.22                                      | 71                 | 81                  | 96                        | 1.56                                     | 1.06        |
| A-10         | 0.18                                   | 1.16                                      | 76                 | 89                  | 98                        | 3.08                                     | 1.05        |
| A-9          | 0.16                                   | 1.04                                      | 70                 | 69                  | 89                        | 4.60                                     | 1.10        |
| A-8          | 0.17                                   | 1.10                                      | 71                 | 68                  | 91                        | 6.08                                     | 1.05        |
| A-7          | 0.19                                   | 1.23                                      | 71                 | 66                  | 88                        | 7.53                                     | 1.00        |
| A-6          | 0.21                                   | 1.36                                      | 70                 | 68                  | 88                        | 9.00                                     | 0.98        |
| A-5          | 0.22                                   | 1.44                                      | 71                 | 69                  | 85                        | 10.51                                    | 0.99        |
| A-4          | 0.24                                   | 1.57                                      | 70                 | 70                  | 85                        | 12.08                                    | 0.98        |
| A-3          | 0.23                                   | 1.51                                      | 72                 | 71                  | 84                        | 13.70                                    | 1.01        |
| A-2          | 0.23                                   | 1.52                                      | 73                 | 73                  | 84                        | 15.34                                    | 1.03        |
| A-1          | 0.23                                   | 1.52                                      | 74                 | 74                  | 84                        | 17.01                                    | 1.04        |
| B-12         | 0.26                                   | 1.72                                      | 75                 | 75                  | 85                        | 18.70                                    | 0.96        |
| B-11         | 0.26                                   | 1.73                                      | 78                 | 78                  | 85                        | 20.36                                    | 1.00        |
| B-10         | 0.25                                   | 1.66                                      | 78                 | 77                  | 84                        | 22.11                                    | 1.00        |
| B-9          | 0.22                                   | 1.46                                      | 78                 | 78                  | 86                        | 23.83                                    | 1.09        |
| B-8          | 0.20                                   | 1.33                                      | 79                 | 79                  | 86                        | 25.58                                    | 1.04        |
| B-7          | 0.17                                   | 1.13                                      | 80                 | 80                  | 87                        | 27.18                                    | 1.07        |
| B-6          | 0.18                                   | 1.20                                      | 81                 | 81                  | 88                        | 28.70                                    | 1.01        |
| B-5          | 0.18                                   | 1.20                                      | 81                 | 81                  | 87                        | 30.17                                    | 1.03        |
| B-4          | 0.19                                   | 1.27                                      | 82                 | 82                  | 88                        | 31.68                                    | 1.06        |
| B-3          | 0.19                                   | 1.26                                      | 82                 | 82                  | 90                        | 33.27                                    | 1.06        |
| B-2          | 0.21                                   | 1.39                                      | 83                 | 82                  | 90                        | 34.86                                    | 1.04        |
| B-1          | 0.22                                   | 1.46                                      | 83                 | 82                  | 91                        | 36.50                                    | 1.03        |
|              |                                        |                                           |                    |                     |                           | 38.16                                    |             |



Sampling Data for - TEST 2

Nov 19/20

Pinnacle Pellet

Dryer Stack 2

Williams Lake

| SAMPLE POINT | VELOCITY HEAD<br>( "H <sub>2</sub> O ) | ORIFICE PRESSURE<br>( "H <sub>2</sub> O ) | DRY GAS METER      |                     | STACK GAS TEMP<br>( ° F ) | GAS SAMPLE VOLUME<br>( ft <sup>3</sup> ) | ISOKINETICS |
|--------------|----------------------------------------|-------------------------------------------|--------------------|---------------------|---------------------------|------------------------------------------|-------------|
|              |                                        |                                           | TEMP IN<br>( ° F ) | TEMP OUT<br>( ° F ) |                           |                                          |             |
| B-12         | 0.25                                   | 1.64                                      | 85                 | 85                  | 100                       | 0.00                                     | 1.04        |
| B-11         | 0.24                                   | 1.61                                      | 95                 | 98                  | 100                       | 1.79                                     | 1.00        |
| B-10         | 0.24                                   | 1.56                                      | 92                 | 96                  | 101                       | 3.51                                     | 1.03        |
| B-9          | 0.22                                   | 1.58                                      | 86                 | 87                  | 100                       | 5.28                                     | 1.05        |
| B-8          | 0.21                                   | 1.43                                      | 73                 | 74                  | 94                        | 6.98                                     | 1.09        |
| B-7          | 0.22                                   | 1.45                                      | 73                 | 76                  | 90                        | 8.67                                     | 1.06        |
| B-6          | 0.21                                   | 1.38                                      | 74                 | 77                  | 90                        | 10.37                                    | 1.05        |
| B-5          | 0.18                                   | 1.11                                      | 75                 | 77                  | 88                        | 12.02                                    | 1.10        |
| B-4          | 0.19                                   | 1.19                                      | 76                 | 78                  | 87                        | 13.62                                    | 1.07        |
| B-3          | 0.21                                   | 1.26                                      | 77                 | 78                  | 89                        | 15.22                                    | 1.06        |
| B-2          | 0.22                                   | 1.39                                      | 77                 | 78                  | 89                        | 16.89                                    | 0.99        |
| B-1          | 0.21                                   | 1.45                                      | 78                 | 78                  | 89                        | 18.48                                    | 1.07        |
| A-12         | 0.21                                   | 1.39                                      | 80                 | 80                  | 90                        | 20.16                                    | 1.02        |
| A-11         | 0.21                                   | 1.39                                      | 80                 | 80                  | 90                        | 21.77                                    | 1.03        |
| A-10         | 0.23                                   | 1.52                                      | 81                 | 81                  | 90                        | 23.40                                    | 0.97        |
| A-9          | 0.22                                   | 1.46                                      | 81                 | 81                  | 89                        | 25.00                                    | 1.02        |
| A-8          | 0.19                                   | 1.26                                      | 81                 | 82                  | 90                        | 26.66                                    | 1.03        |
| A-7          | 0.19                                   | 1.26                                      | 82                 | 82                  | 90                        | 28.21                                    | 1.01        |
| A-6          | 0.18                                   | 1.19                                      | 83                 | 83                  | 91                        | 29.73                                    | 0.99        |
| A-5          | 0.19                                   | 1.26                                      | 84                 | 84                  | 91                        | 31.18                                    | 1.03        |
| A-4          | 0.21                                   | 1.40                                      | 85                 | 85                  | 91                        | 32.74                                    | 0.98        |
| A-3          | 0.22                                   | 1.47                                      | 86                 | 86                  | 91                        | 34.30                                    | 1.04        |
| A-2          | 0.23                                   | 1.53                                      | 84                 | 85                  | 91                        | 36.00                                    | 1.07        |
| A-1          | 0.23                                   | 1.54                                      | 88                 | 87                  | 90                        | 37.78                                    | 1.03        |
|              |                                        |                                           |                    |                     |                           | 39.50                                    |             |



Sampling Data for - TEST 3

Nov 19/20

Pinnacle Pellet

Dryer Stack 2

Williams Lake

| SAMPLE POINT | VELOCITY HEAD<br>( "H <sub>2</sub> O ) | ORIFICE PRESSURE<br>( "H <sub>2</sub> O ) | DRY GAS METER      |                     | STACK GAS TEMP<br>( ° F ) | GAS SAMPLE VOLUME<br>( ft <sup>3</sup> ) | ISOKINETICS |
|--------------|----------------------------------------|-------------------------------------------|--------------------|---------------------|---------------------------|------------------------------------------|-------------|
|              |                                        |                                           | TEMP IN<br>( ° F ) | TEMP OUT<br>( ° F ) |                           |                                          |             |
| A-12         | 0.22                                   | 1.45                                      | 92                 | 93                  | 106                       | 0.00                                     | 1.03        |
| A-11         | 0.22                                   | 1.45                                      | 87                 | 87                  | 97                        | 1.68                                     | 1.06        |
| A-10         | 0.21                                   | 1.38                                      | 76                 | 79                  | 93                        | 3.41                                     | 1.01        |
| A-9          | 0.2                                    | 1.31                                      | 77                 | 78                  | 93                        | 5.00                                     | 1.05        |
| A-8          | 0.19                                   | 1.24                                      | 78                 | 75                  | 92                        | 6.61                                     | 0.96        |
| A-7          | 0.19                                   | 1.24                                      | 77                 | 76                  | 92                        | 8.05                                     | 1.00        |
| A-6          | 0.18                                   | 1.18                                      | 75                 | 76                  | 88                        | 9.55                                     | 1.03        |
| A-5          | 0.16                                   | 1.05                                      | 75                 | 77                  | 88                        | 11.06                                    | 1.00        |
| A-4          | 0.17                                   | 1.12                                      | 75                 | 75                  | 89                        | 12.44                                    | 0.99        |
| A-3          | 0.19                                   | 1.25                                      | 75                 | 75                  | 89                        | 13.84                                    | 1.06        |
| A-2          | 0.22                                   | 1.44                                      | 77                 | 77                  | 89                        | 15.43                                    | 0.96        |
| A-1          | 0.23                                   | 1.52                                      | 79                 | 79                  | 89                        | 16.99                                    | 1.01        |
| B-12         | 0.20                                   | 1.32                                      | 79                 | 79                  | 89                        | 18.67                                    | 1.01        |
| B-11         | 0.21                                   | 1.39                                      | 78                 | 79                  | 88                        | 20.23                                    | 0.99        |
| B-10         | 0.19                                   | 1.26                                      | 78                 | 79                  | 88                        | 21.80                                    | 1.01        |
| B-9          | 0.19                                   | 1.26                                      | 78                 | 79                  | 88                        | 23.33                                    | 1.04        |
| B-8          | 0.18                                   | 1.19                                      | 79                 | 80                  | 88                        | 24.90                                    | 1.04        |
| B-7          | 0.17                                   | 1.13                                      | 80                 | 81                  | 89                        | 26.43                                    | 1.10        |
| B-6          | 0.19                                   | 1.26                                      | 81                 | 81                  | 90                        | 28.01                                    | 1.04        |
| B-5          | 0.19                                   | 1.26                                      | 81                 | 81                  | 90                        | 29.58                                    | 1.02        |
| B-4          | 0.20                                   | 1.32                                      | 81                 | 81                  | 90                        | 31.13                                    | 0.98        |
| B-3          | 0.22                                   | 1.46                                      | 84                 | 85                  | 91                        | 32.65                                    | 0.99        |
| B-2          | 0.23                                   | 1.53                                      | 84                 | 84                  | 91                        | 34.27                                    | 0.99        |
| B-1          | 0.21                                   | 1.40                                      | 84                 | 84                  | 90                        | 35.92                                    | 1.02        |
|              |                                        |                                           |                    |                     |                           | 37.55                                    |             |

Pinnacle Pellet  
 Dryer Stack 2  
 Pinnacle Pellet

**Data for TEST 1**
**OVERALL ISOKINETICS - TEST 1: 1.030**

|          |                         |          |                            |
|----------|-------------------------|----------|----------------------------|
| Delta P: | 0.206 "H <sub>2</sub> O | Us avg:  | 26.91 ft/sec               |
| Delta H: | 1.365                   | ACFM:    | 50860 ft <sup>3</sup> /min |
| Tm avg:  | 537.0 °R                | SDCFM:   | 43374 ft <sup>3</sup> /min |
| Ts avg:  | 547.9 °R                | Vm std:  | 35.03 ft <sup>3</sup>      |
| Bwo:     | 0.056                   | Vm corr: | 37.86 ft <sup>3</sup>      |
| Md:      | 28.84                   | Vm:      | 38.16 ft <sup>3</sup>      |
| Ms:      | 28.23                   | MF:      | 0.9922                     |
| Pb:      | 28.05 "Hg               | PCON:    | 8.07 mg/m <sup>3</sup>     |
| Pm:      | 28.15 "Hg               | ERAT:    | 0.59 kg/hr                 |
| Ps:      | 28.04 "Hg               |          |                            |

**Data for TEST 2**
**OVERALL ISOKINETICS - TEST 2: 1.033**

|          |                         |          |                            |
|----------|-------------------------|----------|----------------------------|
| Delta P: | 0.213 "H <sub>2</sub> O | Us avg:  | 27.40 ft/sec               |
| Delta H: | 1.405                   | ACFM:    | 51780 ft <sup>3</sup> /min |
| Tm avg:  | 542.0 °R                | SDCFM:   | 44301 ft <sup>3</sup> /min |
| Ts avg:  | 551.7 °R                | Vm std:  | 35.93 ft <sup>3</sup>      |
| Bwo:     | 0.046                   | Vm corr: | 39.19 ft <sup>3</sup>      |
| Md:      | 28.84                   | Vm:      | 39.50 ft <sup>3</sup>      |
| Ms:      | 28.34                   | MF:      | 0.9922                     |
| Pb:      | 28.05 "Hg               | PCON:    | 6.49 mg/m <sup>3</sup>     |
| Pm:      | 28.15 "Hg               | ERAT:    | 0.49 kg/hr                 |
| Ps:      | 28.04 "Hg               |          |                            |

**Data for TEST 3**
**OVERALL ISOKINETICS - TEST 3: 1.017**

|          |                         |          |                            |
|----------|-------------------------|----------|----------------------------|
| Delta P: | 0.198 "H <sub>2</sub> O | Us avg:  | 26.39 ft/sec               |
| Delta H: | 1.309                   | ACFM:    | 49881 ft <sup>3</sup> /min |
| Tm avg:  | 539.8 °R                | SDCFM:   | 42940 ft <sup>3</sup> /min |
| Ts avg:  | 550.7 °R                | Vm std:  | 34.28 ft <sup>3</sup>      |
| Bwo:     | 0.042                   | Vm corr: | 37.26 ft <sup>3</sup>      |
| Md:      | 28.84                   | Vm:      | 37.55 ft <sup>3</sup>      |
| Ms:      | 28.38                   | MF:      | 0.9922                     |
| Pb:      | 28.05 "Hg               | PCON:    | 9.17 mg/m <sup>3</sup>     |
| Pm:      | 28.15 "Hg               | ERAT:    | 0.67 kg/hr                 |
| Ps:      | 28.04 "Hg               |          |                            |

**Pinnacle Pellet  
Dryer Stack 3  
Williams Lake**

**Nov 19/20**

**Permit Number: RA-17557**

**AVERAGE OF AIR EMISSION TESTS 1 TO 3**

Gas Temperature:

Moisture Content (by volume):

Average Stack Gas Velocity:

Total Actual Gas Flow Rate:

Dry Gas flow Rate at Reference Conditions:

Total Particulate Concentration:

Dry Basis Actual at Reference Conditions

Front Half Particulate

Back Half Condensibles

Mass Emission Rate

|                          |                          |
|--------------------------|--------------------------|
| 90 ° F                   | 32 ° C                   |
| 3.27 %                   |                          |
| 26.5 ft/sec              | 8.1 m/sec                |
| 50001 ACFM               |                          |
| 43495 SCFM               | 20.5 m <sup>3</sup> /sec |
|                          |                          |
| 0.003 gr/ft <sup>3</sup> | 6.09 mg/m <sup>3</sup>   |
| 0.001 gr/ft <sup>3</sup> | 2.0 mg/m <sup>3</sup>    |
| 0.002 gr/ft <sup>3</sup> | 4.1 mg/m <sup>3</sup>    |
| 0.99 lbs/hr              | 0.45 kg/hr               |

**SUMMARY OF AIR EMISSION TESTS**

**TEST 1:**

Gas Temperature:

Moisture Content (by volume):

Average Stack Gas Velocity:

Total Actual Gas Flow Rate:

Dry Gas flow Rate at Reference Conditions:

Total Particulate Concentration:

Dry Basis Actual at Reference Conditions

Front Half Particulate

Back Half Condensibles

Mass Emission Rate

|             |                          |
|-------------|--------------------------|
| 91 ° F      | 33 ° C                   |
| 2.4 %       |                          |
| 26.4 ft/sec | 8.1 m/sec                |
| 49923 ACFM  |                          |
| 43740 SCFM  | 20.6 m <sup>3</sup> /sec |

|                         |                       |
|-------------------------|-----------------------|
| .002 gr/ft <sup>3</sup> | 4.1 mg/m <sup>3</sup> |
| .001 gr/ft <sup>3</sup> | 2.6 mg/m <sup>3</sup> |
| .001 gr/ft <sup>3</sup> | 1.5 mg/m <sup>3</sup> |
| 0.67 lbs/hr             | 0.31 kg/hr            |

**TEST 2:**

Gas Temperature:

Moisture Content (by volume):

Average Stack Gas Velocity:

Total Actual Gas Flow Rate:

Dry Gas flow Rate at Reference Conditions:

Total Particulate Concentration:

Dry Basis Actual at Reference Conditions

Front Half Particulate

Back Half Condensibles

Mass Emission Rate

|             |                          |
|-------------|--------------------------|
| 91 ° F      | 33 ° C                   |
| 3.2 %       |                          |
| 26.3 ft/sec | 8.0 m/sec                |
| 49764 ACFM  |                          |
| 43239 SCFM  | 20.4 m <sup>3</sup> /sec |

|                         |                       |
|-------------------------|-----------------------|
| .004 gr/ft <sup>3</sup> | 9.6 mg/m <sup>3</sup> |
| .001 gr/ft <sup>3</sup> | 2.0 mg/m <sup>3</sup> |
| .003 gr/ft <sup>3</sup> | 7.6 mg/m <sup>3</sup> |
| 1.55 lbs/hr             | 0.70 kg/hr            |

**TEST 3:**

Gas Temperature:

Moisture Content (by volume):

Average Stack Gas Velocity:

Total Actual Gas Flow Rate:

Dry Gas flow Rate at Reference Conditions:

Total Particulate Concentration:

Dry Basis Actual at Reference Conditions

Front Half Particulate

Back Half Condensibles

Mass Emission Rate

|             |                          |
|-------------|--------------------------|
| 88 ° F      | 31 ° C                   |
| 4.2 %       |                          |
| 26.6 ft/sec | 8.1 m/sec                |
| 50315 ACFM  |                          |
| 43506 SCFM  | 20.5 m <sup>3</sup> /sec |

|                         |                       |
|-------------------------|-----------------------|
| .002 gr/ft <sup>3</sup> | 4.6 mg/m <sup>3</sup> |
| .001 gr/ft <sup>3</sup> | 1.6 mg/m <sup>3</sup> |
| .001 gr/ft <sup>3</sup> | 3.0 mg/m <sup>3</sup> |
| 0.75 lbs/hr             | 0.34 kg/hr            |

## DATA FOR TESTS 1 TO 3

**Client:** Pinnacle Pellet  
**Plant Location:** Williams Lake  
**Process:** Dryer Stack 3  
**Permit Number:** RA-17557  
**Job Number:** ME2021-114  
**Pollution Control Permit:** 15.0 mg/m<sup>3</sup> 22.5 m<sup>3</sup>/sec  
**Number of Tests:** 3 tests  
**Minutes per Point:** 2.5 minutes

|                                                       | TEST 1    | TEST 2    | TEST 3    |
|-------------------------------------------------------|-----------|-----------|-----------|
| <b>Filter Number:</b>                                 | 37        | 38        | 39        |
| <b>Date of Test:</b>                                  | Nov 19/20 | Nov 19/20 | Nov 19/20 |
| <b>Start Time:</b>                                    | 12:39     | 1:53      | 3:02      |
| <b>Stop Time:</b>                                     | 1:44      | 2:55      | 4:04      |
| <b>On-line Sampling Time:</b>                         | 60        | 60        | 60        |
| <b>Testing Personnel:</b>                             | NA/OP     | NA/OP     | NA/OP     |
| <b>Sampler Model:</b>                                 | 980       | 980       | 980       |
| <b>Barometric Pressure("Hg):</b>                      | 28.05     | 28.05     | 28.05     |
| <b>Static Pressure("H<sub>2</sub>O):</b>              | -0.16     | -0.16     | -0.16     |
| <b>%CO<sub>2</sub>:</b>                               | 0.0       | 0.0       | 0.0       |
| <b>%O<sub>2</sub>:</b>                                | 21.0      | 21.0      | 21.0      |
| <b>%CO:</b>                                           | 0.0       | 0.0       | 0.0       |
| <b>%N<sub>2</sub>:</b>                                | 79.0      | 79.0      | 79.0      |
| <b>Diameter of Nozzle(inches):</b>                    | 0.320     | 0.320     | 0.320     |
| <b>Meter Factor:</b>                                  | 0.9923    | 0.9923    | 0.9923    |
| <b>Type-S Pitot Tube Coefficient:</b>                 | 0.83365   | 0.83365   | 0.83365   |
| <b>Cross Sectional Area of Stack(ft<sup>2</sup>):</b> | 31.5      | 31.5      | 31.5      |
| <b>Impinger Condensate(g):</b>                        | 20        | 30        | 40        |
| <b>Weight of Moisture in Silica Gel(g):</b>           | 4.0       | 3.0       | 3.0       |
| <b>Weight of Filter Particulate(g):</b>               | 0.0001    | 0.0001    | 0.0001    |
| <b>Weight of Probe Washings(g):</b>                   | 0.0032    | 0.0025    | 0.0020    |
| <b>Weight of Impinger Content Organic(g):</b>         | 0.0020    | 0.0100    | 0.0040    |
| <b>Total Weight of Particulate(g):</b>                | 0.0053    | 0.0126    | 0.0061    |



Sampling Data for - *TEST 1*  
**Pinnacle Pellet**  
**Dryer Stack 3**  
**Williams Lake**

Nov 19/20

| SAMPLE POINT | VELOCITY HEAD<br>( "H <sub>2</sub> O ) | ORIFICE PRESSURE<br>( "H <sub>2</sub> O ) | DRY GAS METER      |                     | STACK GAS TEMP<br>( ° F ) | GAS SAMPLE VOLUME<br>( ft <sup>3</sup> ) | ISOKINETICS |
|--------------|----------------------------------------|-------------------------------------------|--------------------|---------------------|---------------------------|------------------------------------------|-------------|
|              |                                        |                                           | TEMP IN<br>( ° F ) | TEMP OUT<br>( ° F ) |                           |                                          |             |
| A-12         | 0.16                                   | 1.52                                      | 93                 | 92                  | 94                        | 8.11                                     | 1.00        |
| A-11         | 0.16                                   | 1.54                                      | 97                 | 97                  | 92                        | 10.04                                    | 1.01        |
| A-10         | 0.20                                   | 1.94                                      | 106                | 95                  | 91                        | 12.02                                    | 1.00        |
| A-9          | 0.18                                   | 1.75                                      | 107                | 95                  | 91                        | 14.22                                    | 1.05        |
| A-8          | 0.19                                   | 1.84                                      | 107                | 94                  | 92                        | 16.42                                    | 1.03        |
| A-7          | 0.20                                   | 1.94                                      | 108                | 94                  | 91                        | 18.62                                    | 0.91        |
| A-6          | 0.23                                   | 2.23                                      | 109                | 93                  | 91                        | 20.62                                    | 0.94        |
| A-5          | 0.23                                   | 2.24                                      | 110                | 93                  | 91                        | 22.85                                    | 1.00        |
| A-4          | 0.21                                   | 2.04                                      | 110                | 92                  | 91                        | 25.21                                    | 0.95        |
| A-3          | 0.19                                   | 1.85                                      | 108                | 93                  | 90                        | 27.35                                    | 1.02        |
| A-2          | 0.19                                   | 1.85                                      | 109                | 93                  | 90                        | 29.55                                    | 0.99        |
| A-1          | 0.19                                   | 1.85                                      | 110                | 93                  | 91                        | 31.69                                    | 0.97        |
| B-12         | 0.26                                   | 2.52                                      | 111                | 94                  | 94                        | 33.77                                    | 0.98        |
| B-11         | 0.26                                   | 2.53                                      | 114                | 94                  | 94                        | 36.24                                    | 0.98        |
| B-10         | 0.23                                   | 2.22                                      | 114                | 95                  | 97                        | 38.71                                    | 1.00        |
| B-9          | 0.21                                   | 2.06                                      | 115                | 96                  | 90                        | 41.08                                    | 1.02        |
| B-8          | 0.20                                   | 1.97                                      | 115                | 97                  | 89                        | 43.40                                    | 0.94        |
| B-7          | 0.17                                   | 1.67                                      | 116                | 97                  | 89                        | 45.49                                    | 1.00        |
| B-6          | 0.17                                   | 1.67                                      | 114                | 98                  | 89                        | 47.54                                    | 0.98        |
| B-5          | 0.15                                   | 1.48                                      | 114                | 98                  | 89                        | 49.55                                    | 0.98        |
| B-4          | 0.21                                   | 2.07                                      | 113                | 101                 | 90                        | 51.45                                    | 0.98        |
| B-3          | 0.18                                   | 1.76                                      | 114                | 98                  | 91                        | 53.68                                    | 0.91        |
| B-2          | 0.24                                   | 2.35                                      | 112                | 97                  | 90                        | 55.61                                    | 0.90        |
| B-1          | 0.21                                   | 2.09                                      | 112                | 96                  | 89                        | 57.80                                    | 0.99        |
|              |                                        |                                           |                    |                     |                           | 60.06                                    |             |



Sampling Data for - *TEST 2*  
Pinnacle Pellet  
Dryer Stack 3  
Williams Lake

Nov 19/20

| SAMPLE POINT | VELOCITY HEAD<br>( "H <sub>2</sub> O ) | ORIFICE PRESSURE<br>( "H <sub>2</sub> O ) | DRY GAS METER      |                     | STACK GAS TEMP<br>( ° F ) | GAS SAMPLE VOLUME<br>( ft <sup>3</sup> ) | ISOKINETICS |
|--------------|----------------------------------------|-------------------------------------------|--------------------|---------------------|---------------------------|------------------------------------------|-------------|
|              |                                        |                                           | TEMP IN<br>( ° F ) | TEMP OUT<br>( ° F ) |                           |                                          |             |
| B-12         | 0.24                                   | 2.33                                      | 90                 | 90                  | 90                        | 50.34                                    | 1.02        |
| B-11         | 0.26                                   | 2.53                                      | 88                 | 91                  | 94                        | 52.73                                    | 0.96        |
| B-10         | 0.22                                   | 2.15                                      | 104                | 91                  | 93                        | 55.06                                    | 1.02        |
| B-9          | 0.22                                   | 2.16                                      | 106                | 91                  | 92                        | 57.39                                    | 0.99        |
| B-8          | 0.20                                   | 1.97                                      | 107                | 90                  | 91                        | 59.66                                    | 1.06        |
| B-7          | 0.18                                   | 1.78                                      | 109                | 91                  | 91                        | 61.96                                    | 1.08        |
| B-6          | 0.17                                   | 1.68                                      | 108                | 91                  | 91                        | 64.20                                    | 1.02        |
| B-5          | 0.17                                   | 1.67                                      | 106                | 90                  | 92                        | 66.25                                    | 1.02        |
| B-4          | 0.15                                   | 1.47                                      | 106                | 90                  | 92                        | 68.29                                    | 1.07        |
| B-3          | 0.20                                   | 1.96                                      | 104                | 89                  | 92                        | 70.30                                    | 0.93        |
| B-2          | 0.18                                   | 1.77                                      | 105                | 89                  | 91                        | 72.31                                    | 1.00        |
| B-1          | 0.23                                   | 2.25                                      | 105                | 88                  | 92                        | 74.38                                    | 0.98        |
| A-12         | 0.16                                   | 1.57                                      | 107                | 88                  | 92                        | 76.66                                    | 1.04        |
| A-11         | 0.18                                   | 1.77                                      | 106                | 88                  | 91                        | 78.68                                    | 0.95        |
| A-10         | 0.20                                   | 1.97                                      | 107                | 89                  | 91                        | 80.65                                    | 0.99        |
| A-9          | 0.20                                   | 1.97                                      | 109                | 89                  | 90                        | 82.81                                    | 1.04        |
| A-8          | 0.23                                   | 2.29                                      | 110                | 91                  | 91                        | 85.09                                    | 0.99        |
| A-7          | 0.23                                   | 2.27                                      | 110                | 91                  | 91                        | 87.42                                    | 0.99        |
| A-6          | 0.20                                   | 1.98                                      | 112                | 91                  | 91                        | 89.75                                    | 1.07        |
| A-5          | 0.20                                   | 1.98                                      | 112                | 91                  | 91                        | 92.10                                    | 1.04        |
| A-4          | 0.19                                   | 1.89                                      | 113                | 93                  | 89                        | 94.37                                    | 0.97        |
| A-3          | 0.19                                   | 1.89                                      | 114                | 93                  | 89                        | 96.45                                    | 0.99        |
| A-2          | 0.19                                   | 1.89                                      | 115                | 93                  | 89                        | 98.58                                    | 1.03        |
| A-1          | 0.18                                   | 1.79                                      | 116                | 94                  | 90                        | 100.80                                   | 1.06        |
|              |                                        |                                           |                    |                     |                           | 103.03                                   |             |



Sampling Data for - TEST 3

Nov 19/20

Pinnacle Pellet

Dryer Stack 3

Williams Lake

| SAMPLE POINT | VELOCITY HEAD<br>( "H <sub>2</sub> O ) | ORIFICE PRESSURE<br>( "H <sub>2</sub> O ) | DRY GAS METER      |                     | STACK GAS TEMP<br>( ° F ) | GAS SAMPLE VOLUME<br>( ft <sup>3</sup> ) | ISOKINETICS |
|--------------|----------------------------------------|-------------------------------------------|--------------------|---------------------|---------------------------|------------------------------------------|-------------|
|              |                                        |                                           | TEMP IN<br>( ° F ) | TEMP OUT<br>( ° F ) |                           |                                          |             |
| A-12         | 0.25                                   | 2.41                                      | 90                 | 94                  | 95                        | 3.22                                     | 1.02        |
| A-11         | 0.24                                   | 2.35                                      | 104                | 93                  | 93                        | 5.65                                     | 0.99        |
| A-10         | 0.24                                   | 2.36                                      | 108                | 92                  | 92                        | 7.99                                     | 0.96        |
| A-9          | 0.22                                   | 2.18                                      | 110                | 92                  | 90                        | 10.27                                    | 0.96        |
| A-8          | 0.21                                   | 2.09                                      | 111                | 93                  | 89                        | 12.45                                    | 0.96        |
| A-7          | 0.19                                   | 1.89                                      | 112                | 93                  | 89                        | 14.60                                    | 1.02        |
| A-6          | 0.17                                   | 1.70                                      | 113                | 94                  | 88                        | 16.77                                    | 1.01        |
| A-5          | 0.16                                   | 1.60                                      | 113                | 94                  | 88                        | 18.81                                    | 1.07        |
| A-4          | 0.17                                   | 1.70                                      | 113                | 95                  | 88                        | 20.91                                    | 1.05        |
| A-3          | 0.19                                   | 1.90                                      | 114                | 95                  | 88                        | 23.04                                    | 1.02        |
| A-2          | 0.2                                    | 1.99                                      | 113                | 94                  | 87                        | 25.21                                    | 1.03        |
| A-1          | 0.22                                   | 2.20                                      | 113                | 94                  | 87                        | 27.47                                    | 0.98        |
| B-12         | 0.17                                   | 1.70                                      | 113                | 94                  | 87                        | 29.72                                    | 1.03        |
| B-11         | 0.17                                   | 1.70                                      | 112                | 93                  | 87                        | 31.80                                    | 1.05        |
| B-10         | 0.19                                   | 1.90                                      | 112                | 93                  | 87                        | 33.92                                    | 1.03        |
| B-9          | 0.22                                   | 2.20                                      | 112                | 93                  | 87                        | 36.11                                    | 0.99        |
| B-8          | 0.21                                   | 2.09                                      | 113                | 93                  | 88                        | 38.38                                    | 1.01        |
| B-7          | 0.21                                   | 2.09                                      | 113                | 93                  | 88                        | 40.65                                    | 1.00        |
| B-6          | 0.23                                   | 2.29                                      | 112                | 93                  | 88                        | 42.90                                    | 0.99        |
| B-5          | 0.23                                   | 2.29                                      | 112                | 93                  | 87                        | 45.22                                    | 1.00        |
| B-4          | 0.22                                   | 2.20                                      | 112                | 94                  | 87                        | 47.57                                    | 1.01        |
| B-3          | 0.20                                   | 2.00                                      | 113                | 94                  | 87                        | 49.88                                    | 1.00        |
| B-2          | 0.19                                   | 1.90                                      | 113                | 94                  | 88                        | 52.06                                    | 1.06        |
| B-1          | 0.18                                   | 1.80                                      | 113                | 94                  | 88                        | 54.31                                    | 1.00        |
|              |                                        |                                           |                    |                     |                           | 56.38                                    |             |

Pinnacle Pellet  
 Dryer Stack 3  
 Pinnacle Pellet

Data for **TEST 1**

OVERALL ISOKINETICS - TEST 1: 0.981

|          |                         |          |                            |
|----------|-------------------------|----------|----------------------------|
| Delta P: | 0.200 "H <sub>2</sub> O | Us avg:  | 26.41 ft/sec               |
| Delta H: | 1.958                   | ACFM:    | 49923 ft <sup>3</sup> /min |
| Tm avg:  | 562.6 °R                | SDCFM:   | 43740 ft <sup>3</sup> /min |
| Ts avg:  | 551.1 °R                | Vm std:  | 45.59 ft <sup>3</sup>      |
| Bwo:     | 0.024                   | Vm corr: | 51.55 ft <sup>3</sup>      |
| Md:      | 28.84                   | Vm:      | 51.95 ft <sup>3</sup>      |
| Ms:      | 28.58                   | MF:      | 0.9923                     |
| Pb:      | 28.05 "Hg               | PCON:    | 4.11 mg/m <sup>3</sup>     |
| Pm:      | 28.19 "Hg               | ERAT:    | 0.31 kg/hr                 |
| Ps:      | 28.04 "Hg               |          |                            |

Data for **TEST 2**

OVERALL ISOKINETICS - TEST 2: 1.013

|          |                         |          |                            |
|----------|-------------------------|----------|----------------------------|
| Delta P: | 0.198 "H <sub>2</sub> O | Us avg:  | 26.33 ft/sec               |
| Delta H: | 1.958                   | ACFM:    | 49764 ft <sup>3</sup> /min |
| Tm avg:  | 558.8 °R                | SDCFM:   | 43239 ft <sup>3</sup> /min |
| Ts avg:  | 551.1 °R                | Vm std:  | 46.56 ft <sup>3</sup>      |
| Bwo:     | 0.032                   | Vm corr: | 52.28 ft <sup>3</sup>      |
| Md:      | 28.84                   | Vm:      | 52.69 ft <sup>3</sup>      |
| Ms:      | 28.49                   | MF:      | 0.9923                     |
| Pb:      | 28.05 "Hg               | PCON:    | 9.56 mg/m <sup>3</sup>     |
| Pm:      | 28.19 "Hg               | ERAT:    | 0.70 kg/hr                 |
| Ps:      | 28.04 "Hg               |          |                            |

Data for **TEST 3**

OVERALL ISOKINETICS - TEST 3: 1.010

|          |                         |          |                            |
|----------|-------------------------|----------|----------------------------|
| Delta P: | 0.203 "H <sub>2</sub> O | Us avg:  | 26.62 ft/sec               |
| Delta H: | 2.022                   | ACFM:    | 50315 ft <sup>3</sup> /min |
| Tm avg:  | 562.3 °R                | SDCFM:   | 43506 ft <sup>3</sup> /min |
| Ts avg:  | 548.5 °R                | Vm std:  | 46.69 ft <sup>3</sup>      |
| Bwo:     | 0.042                   | Vm corr: | 52.75 ft <sup>3</sup>      |
| Md:      | 28.84                   | Vm:      | 53.16 ft <sup>3</sup>      |
| Ms:      | 28.39                   | MF:      | 0.9923                     |
| Pb:      | 28.05 "Hg               | PCON:    | 4.61 mg/m <sup>3</sup>     |
| Pm:      | 28.20 "Hg               | ERAT:    | 0.34 kg/hr                 |
| Ps:      | 28.04 "Hg               |          |                            |

**Pinnacle Pellet**
**Nov 19/20**
**Dryer Stack 4**
**Permit Number: RA-17557**
**Williams Lake**
**AVERAGE OF AIR EMISSION TESTS 1 TO 3**

|                                            |                          |                          |
|--------------------------------------------|--------------------------|--------------------------|
| Gas Temperature:                           | 116 ° F                  | 47 ° C                   |
| Moisture Content (by volume):              | 3.00 %                   |                          |
| Average Stack Gas Velocity:                | 24.2 ft/sec              | 7.4 m/sec                |
| Total Actual Gas Flow Rate:                | 45795 ACFM               |                          |
| Dry Gas flow Rate at Reference Conditions: | 38166 SCFM               | 18.0 m <sup>3</sup> /sec |
| Total Particulate Concentration:           |                          |                          |
| Dry Basis Actual at Reference Conditions   | 0.008 gr/ft <sup>3</sup> | 18.10 mg/m <sup>3</sup>  |
| Front Half Particulate                     | 0.005 gr/ft <sup>3</sup> | 10.9 mg/m <sup>3</sup>   |
| Back Half Condensibles                     | 0.003 gr/ft <sup>3</sup> | 7.2 mg/m <sup>3</sup>    |
| Mass Emission Rate                         | 2.58 lbs/hr              | 1.17 kg/hr               |

**SUMMARY OF AIR EMISSION TESTS**
**TEST 1:**

|                                            |                         |                          |
|--------------------------------------------|-------------------------|--------------------------|
| Gas Temperature:                           | 117 ° F                 | 47 ° C                   |
| Moisture Content (by volume):              | 2.4 %                   |                          |
| Average Stack Gas Velocity:                | 23.8 ft/sec             | 7.2 m/sec                |
| Total Actual Gas Flow Rate:                | 44909 ACFM              |                          |
| Dry Gas flow Rate at Reference Conditions: | 37597 SCFM              | 17.7 m <sup>3</sup> /sec |
| Total Particulate Concentration:           |                         |                          |
| Dry Basis Actual at Reference Conditions   | .009 gr/ft <sup>3</sup> | 21.5 mg/m <sup>3</sup>   |
| Front Half Particulate                     | .005 gr/ft <sup>3</sup> | 11.0 mg/m <sup>3</sup>   |
| Back Half Condensibles                     | .005 gr/ft <sup>3</sup> | 10.5 mg/m <sup>3</sup>   |
| Mass Emission Rate                         | 3.03 lbs/hr             | 1.38 kg/hr               |

**TEST 2:**

|                                            |                         |                          |
|--------------------------------------------|-------------------------|--------------------------|
| Gas Temperature:                           | 119 ° F                 | 48 ° C                   |
| Moisture Content (by volume):              | 3.4 %                   |                          |
| Average Stack Gas Velocity:                | 24.6 ft/sec             | 7.5 m/sec                |
| Total Actual Gas Flow Rate:                | 46413 ACFM              |                          |
| Dry Gas flow Rate at Reference Conditions: | 38320 SCFM              | 18.1 m <sup>3</sup> /sec |
| Total Particulate Concentration:           |                         |                          |
| Dry Basis Actual at Reference Conditions   | .009 gr/ft <sup>3</sup> | 19.7 mg/m <sup>3</sup>   |
| Front Half Particulate                     | .005 gr/ft <sup>3</sup> | 12.1 mg/m <sup>3</sup>   |
| Back Half Condensibles                     | .003 gr/ft <sup>3</sup> | 7.6 mg/m <sup>3</sup>    |
| Mass Emission Rate                         | 2.83 lbs/hr             | 1.28 kg/hr               |

**TEST 3:**

|                                            |                         |                          |
|--------------------------------------------|-------------------------|--------------------------|
| Gas Temperature:                           | 112 ° F                 | 44 ° C                   |
| Moisture Content (by volume):              | 3.2 %                   |                          |
| Average Stack Gas Velocity:                | 24.4 ft/sec             | 7.4 m/sec                |
| Total Actual Gas Flow Rate:                | 46064 ACFM              |                          |
| Dry Gas flow Rate at Reference Conditions: | 38580 SCFM              | 18.2 m <sup>3</sup> /sec |
| Total Particulate Concentration:           |                         |                          |
| Dry Basis Actual at Reference Conditions   | .006 gr/ft <sup>3</sup> | 13.0 mg/m <sup>3</sup>   |
| Front Half Particulate                     | .004 gr/ft <sup>3</sup> | 9.6 mg/m <sup>3</sup>    |
| Back Half Condensibles                     | .001 gr/ft <sup>3</sup> | 3.4 mg/m <sup>3</sup>    |
| Mass Emission Rate                         | 1.88 lbs/hr             | 0.85 kg/hr               |

# DATA FOR TESTS 1 TO 3

**Client:** Pinnacle Pellet  
**Plant Location:** Williams Lake  
**Process:** Dryer Stack 4  
**Permit Number:** RA-17557  
**Job Number:** ME2021-114  
**Pollution Control Permit:** 15.0 mg/m3 22.5 m3/sec  
**Number of Tests:** 3 tests  
**Minutes per Point:** 2.5 minutes

|                                                       | TEST 1    | TEST 2    | TEST 3    |
|-------------------------------------------------------|-----------|-----------|-----------|
| <b>Filter Number:</b>                                 | 34        | 35        | 36        |
| <b>Date of Test:</b>                                  | Nov 19/20 | Nov 19/20 | Nov 19/20 |
| <b>Start Time:</b>                                    | 9:09      | 10:25     | 11:40     |
| <b>Stop Time:</b>                                     | 10:15     | 11:30     | 12:45     |
| <b>On-line Sampling Time:</b>                         | 60        | 60        | 60        |
| <b>Testing Personnel:</b>                             | NA/OP     | NA/OP     | NA/OP     |
| <b>Sampler Model:</b>                                 | 980       | 980       | 980       |
| <b>Barometric Pressure("Hg):</b>                      | 28.05     | 28.05     | 28.05     |
| <b>Static Pressure("H<sub>2</sub>O):</b>              | -0.16     | -0.16     | -0.16     |
| <b>%CO<sub>2</sub>:</b>                               | 0.0       | 0.0       | 0.0       |
| <b>%O<sub>2</sub>:</b>                                | 21.0      | 21.0      | 21.0      |
| <b>%CO:</b>                                           | 0.0       | 0.0       | 0.0       |
| <b>%N<sub>2</sub>:</b>                                | 79.0      | 79.0      | 79.0      |
| <b>Diameter of Nozzle(inches):</b>                    | 0.320     | 0.320     | 0.320     |
| <b>Meter Factor:</b>                                  | 0.9923    | 0.9923    | 0.9923    |
| <b>Type-S Pitot Tube Coefficient:</b>                 | 0.83365   | 0.83365   | 0.83365   |
| <b>Cross Sectional Area of Stack(ft<sup>2</sup>):</b> | 31.5      | 31.5      | 31.5      |
| <b>Impinger Condensate(g):</b>                        | 18        | 28        | 26        |
| <b>Weight of Moisture in Silica Gel(g):</b>           | 3.0       | 3.0       | 3.0       |
| <b>Weight of Filter Particulate(g):</b>               | 0.0017    | 0.0014    | 0.0014    |
| <b>Weight of Probe Washings(g):</b>                   | 0.0108    | 0.0128    | 0.0098    |
| <b>Weight of Impinger Content Organic(g):</b>         | 0.0120    | 0.0090    | 0.0040    |
| <b>Total Weight of Particulate(g):</b>                | 0.0245    | 0.0232    | 0.0152    |



Sampling Data for - *TEST 1*  
**Pinnacle Pellet**  
**Dryer Stack 4**  
**Williams Lake**

Nov 19/20

| SAMPLE POINT | VELOCITY HEAD<br>( "H <sub>2</sub> O ) | ORIFICE PRESSURE<br>( "H <sub>2</sub> O ) | DRY GAS METER      |                     | STACK GAS TEMP<br>( ° F ) | GAS SAMPLE VOLUME<br>( ft <sup>3</sup> ) | ISOKINETICS |
|--------------|----------------------------------------|-------------------------------------------|--------------------|---------------------|---------------------------|------------------------------------------|-------------|
|              |                                        |                                           | TEMP IN<br>( ° F ) | TEMP OUT<br>( ° F ) |                           |                                          |             |
| A-12         | 0.16                                   | 1.39                                      | 45                 | 46                  | 103                       | 60.25                                    | 1.05        |
| A-11         | 0.15                                   | 1.30                                      | 52                 | 46                  | 112                       | 62.10                                    | 1.06        |
| A-10         | 0.15                                   | 1.30                                      | 58                 | 46                  | 114                       | 63.91                                    | 1.06        |
| A-9          | 0.13                                   | 1.14                                      | 62                 | 55                  | 114                       | 65.72                                    | 1.08        |
| A-8          | 0.14                                   | 1.22                                      | 65                 | 49                  | 116                       | 67.46                                    | 1.02        |
| A-7          | 0.14                                   | 1.23                                      | 69                 | 50                  | 115                       | 69.16                                    | 1.02        |
| A-6          | 0.15                                   | 1.31                                      | 71                 | 52                  | 119                       | 70.87                                    | 1.01        |
| A-5          | 0.15                                   | 1.32                                      | 76                 | 55                  | 120                       | 72.63                                    | 0.96        |
| A-4          | 0.16                                   | 1.41                                      | 76                 | 57                  | 121                       | 74.31                                    | 1.05        |
| A-3          | 0.15                                   | 1.33                                      | 80                 | 59                  | 119                       | 76.20                                    | 1.01        |
| A-2          | 0.16                                   | 1.46                                      | 81                 | 61                  | 121                       | 77.97                                    | 0.98        |
| A-1          | 0.16                                   | 1.43                                      | 83                 | 67                  | 120                       | 79.76                                    | 0.99        |
| B-12         | 0.19                                   | 1.70                                      | 84                 | 64                  | 119                       | 81.58                                    | 0.97        |
| B-11         | 0.17                                   | 1.53                                      | 87                 | 66                  | 119                       | 83.51                                    | 0.99        |
| B-10         | 0.15                                   | 1.35                                      | 88                 | 68                  | 120                       | 85.39                                    | 1.02        |
| B-9          | 0.14                                   | 1.27                                      | 89                 | 69                  | 117                       | 87.21                                    | 1.00        |
| B-8          | 0.13                                   | 1.18                                      | 90                 | 70                  | 116                       | 88.95                                    | 1.01        |
| B-7          | 0.13                                   | 1.18                                      | 91                 | 72                  | 118                       | 90.64                                    | 0.95        |
| B-6          | 0.14                                   | 1.28                                      | 91                 | 73                  | 117                       | 92.24                                    | 1.00        |
| B-5          | 0.14                                   | 1.28                                      | 93                 | 75                  | 119                       | 93.98                                    | 0.98        |
| B-4          | 0.17                                   | 1.56                                      | 94                 | 76                  | 115                       | 95.70                                    | 1.06        |
| B-3          | 0.20                                   | 1.85                                      | 96                 | 77                  | 114                       | 97.76                                    | 0.92        |
| B-2          | 0.17                                   | 1.56                                      | 97                 | 78                  | 117                       | 99.70                                    | 0.98        |
| B-1          | 0.19                                   | 1.65                                      | 97                 | 80                  | 119                       | 101.60                                   | 0.95        |
|              |                                        |                                           |                    |                     |                           | 103.55                                   |             |



Sampling Data for - *TEST 2*  
**Pinnacle Pellet**  
**Dryer Stack 4**  
**Williams Lake**

Nov 19/20

| SAMPLE POINT | VELOCITY HEAD<br>( "H <sub>2</sub> O ) | ORIFICE PRESSURE<br>( "H <sub>2</sub> O ) | DRY GAS METER      |                     | STACK GAS TEMP<br>( ° F ) | GAS SAMPLE VOLUME<br>( ft <sup>3</sup> ) | ISOKINETICS |
|--------------|----------------------------------------|-------------------------------------------|--------------------|---------------------|---------------------------|------------------------------------------|-------------|
|              |                                        |                                           | TEMP IN<br>( ° F ) | TEMP OUT<br>( ° F ) |                           |                                          |             |
| B-12         | 0.19                                   | 1.74                                      | 82                 | 84                  | 114                       | 3.71                                     | 0.99        |
| B-11         | 0.19                                   | 1.74                                      | 90                 | 81                  | 119                       | 5.72                                     | 0.93        |
| B-10         | 0.17                                   | 1.55                                      | 96                 | 81                  | 122                       | 7.60                                     | 1.08        |
| B-9          | 0.15                                   | 1.38                                      | 97                 | 82                  | 120                       | 9.67                                     | 1.08        |
| B-8          | 0.14                                   | 1.29                                      | 99                 | 83                  | 121                       | 11.62                                    | 1.05        |
| B-7          | 0.13                                   | 1.20                                      | 100                | 84                  | 121                       | 13.46                                    | 1.05        |
| B-6          | 0.14                                   | 1.29                                      | 100                | 84                  | 121                       | 15.23                                    | 1.07        |
| B-5          | 0.14                                   | 1.30                                      | 102                | 94                  | 121                       | 17.11                                    | 1.02        |
| B-4          | 0.17                                   | 1.58                                      | 103                | 86                  | 117                       | 18.92                                    | 1.02        |
| B-3          | 0.20                                   | 2.25                                      | 103                | 86                  | 118                       | 20.90                                    | 1.07        |
| B-2          | 0.18                                   | 1.67                                      | 105                | 87                  | 120                       | 23.15                                    | 1.00        |
| B-1          | 0.20                                   | 1.86                                      | 104                | 87                  | 119                       | 25.16                                    | 1.00        |
| A-12         | 0.19                                   | 1.77                                      | 105                | 88                  | 118                       | 27.27                                    | 1.01        |
| A-11         | 0.18                                   | 1.68                                      | 106                | 88                  | 120                       | 29.36                                    | 1.00        |
| A-10         | 0.15                                   | 1.40                                      | 106                | 89                  | 121                       | 31.36                                    | 1.01        |
| A-9          | 0.16                                   | 1.49                                      | 106                | 90                  | 121                       | 33.22                                    | 1.01        |
| A-8          | 0.14                                   | 1.30                                      | 107                | 91                  | 123                       | 35.14                                    | 1.00        |
| A-7          | 0.13                                   | 1.21                                      | 106                | 92                  | 123                       | 36.91                                    | 1.03        |
| A-6          | 0.14                                   | 1.32                                      | 107                | 92                  | 114                       | 38.68                                    | 1.04        |
| A-5          | 0.15                                   | 1.41                                      | 108                | 92                  | 117                       | 40.55                                    | 1.04        |
| A-4          | 0.15                                   | 1.42                                      | 109                | 93                  | 116                       | 42.48                                    | 0.95        |
| A-3          | 0.17                                   | 1.61                                      | 109                | 94                  | 115                       | 44.25                                    | 1.00        |
| A-2          | 0.20                                   | 1.89                                      | 110                | 94                  | 116                       | 46.22                                    | 1.00        |
| A-1          | 0.19                                   | 1.80                                      | 112                | 95                  | 118                       | 48.36                                    | 1.03        |
|              |                                        |                                           |                    |                     |                           | 50.52                                    |             |



Sampling Data for - TEST 3

Nov 19/20

Pinnacle Pellet

Dryer Stack 4

Williams Lake

| SAMPLE POINT | VELOCITY HEAD<br>( "H <sub>2</sub> O ) | ORIFICE PRESSURE<br>( "H <sub>2</sub> O ) | DRY GAS METER      |                     | STACK GAS TEMP<br>( ° F ) | GAS SAMPLE VOLUME<br>( ft <sup>3</sup> ) | ISOKINETICS |
|--------------|----------------------------------------|-------------------------------------------|--------------------|---------------------|---------------------------|------------------------------------------|-------------|
|              |                                        |                                           | TEMP IN<br>( ° F ) | TEMP OUT<br>( ° F ) |                           |                                          |             |
| A-12         | 0.19                                   | 1.77                                      | 91                 | 90                  | 112                       | 50.95                                    | 1.00        |
| A-11         | 0.17                                   | 1.58                                      | 95                 | 93                  | 119                       | 53.01                                    | 1.01        |
| A-10         | 0.17                                   | 1.60                                      | 103                | 93                  | 116                       | 54.98                                    | 1.01        |
| A-9          | 0.16                                   | 1.48                                      | 105                | 92                  | 117                       | 56.96                                    | 0.94        |
| A-8          | 0.14                                   | 1.31                                      | 106                | 93                  | 112                       | 58.76                                    | 1.09        |
| A-7          | 0.13                                   | 1.21                                      | 107                | 93                  | 112                       | 60.71                                    | 1.03        |
| A-6          | 0.14                                   | 1.31                                      | 106                | 93                  | 112                       | 62.50                                    | 0.93        |
| A-5          | 0.15                                   | 1.14                                      | 109                | 94                  | 111                       | 64.17                                    | 1.03        |
| A-4          | 0.15                                   | 1.14                                      | 110                | 94                  | 109                       | 66.10                                    | 1.07        |
| A-3          | 0.17                                   | 1.61                                      | 111                | 94                  | 107                       | 68.10                                    | 1.00        |
| A-2          | 0.2                                    | 1.88                                      | 111                | 95                  | 110                       | 70.10                                    | 0.98        |
| A-1          | 0.19                                   | 1.80                                      | 113                | 96                  | 108                       | 72.21                                    | 0.98        |
| B-12         | 0.19                                   | 1.80                                      | 113                | 96                  | 109                       | 74.28                                    | 0.98        |
| B-11         | 0.18                                   | 1.71                                      | 113                | 96                  | 107                       | 76.35                                    | 1.00        |
| B-10         | 0.18                                   | 1.70                                      | 114                | 99                  | 111                       | 78.42                                    | 1.00        |
| B-9          | 0.15                                   | 1.42                                      | 114                | 98                  | 109                       | 80.49                                    | 1.00        |
| B-8          | 0.14                                   | 1.33                                      | 113                | 100                 | 109                       | 82.38                                    | 1.02        |
| B-7          | 0.14                                   | 1.32                                      | 113                | 98                  | 113                       | 84.24                                    | 1.00        |
| B-6          | 0.13                                   | 1.22                                      | 113                | 99                  | 114                       | 86.06                                    | 1.02        |
| B-5          | 0.14                                   | 1.31                                      | 114                | 99                  | 114                       | 87.84                                    | 0.99        |
| B-4          | 0.17                                   | 1.61                                      | 114                | 100                 | 112                       | 89.64                                    | 1.00        |
| B-3          | 0.20                                   | 1.88                                      | 115                | 100                 | 115                       | 91.65                                    | 0.98        |
| B-2          | 0.18                                   | 1.70                                      | 116                | 100                 | 114                       | 93.77                                    | 0.99        |
| B-1          | 0.18                                   | 1.70                                      | 116                | 100                 | 112                       | 95.81                                    | 1.04        |
|              |                                        |                                           |                    |                     |                           | 97.96                                    |             |

Pinnacle Pellet  
 Dryer Stack 4  
 Pinnacle Pellet

**Data for TEST 1**
**OVERALL ISOKINETICS - TEST 1: 1.006**

|          |                         |          |                            |
|----------|-------------------------|----------|----------------------------|
| Delta P: | 0.154 "H <sub>2</sub> O | Us avg:  | 23.76 ft/sec               |
| Delta H: | 1.385                   | ACFM:    | 44909 ft <sup>3</sup> /min |
| Tm avg:  | 531.4 °R                | SDCFM:   | 37597 ft <sup>3</sup> /min |
| Ts avg:  | 576.8 °R                | Vm std:  | 40.17 ft <sup>3</sup>      |
| Bwo:     | 0.024                   | Vm corr: | 42.97 ft <sup>3</sup>      |
| Md:      | 28.84                   | Vm:      | 43.30 ft <sup>3</sup>      |
| Ms:      | 28.58                   | MF:      | 0.9923                     |
| Pb:      | 28.05 "Hg               | PCON:    | 21.54 mg/m <sup>3</sup>    |
| Pm:      | 28.15 "Hg               | ERAT:    | 1.38 kg/hr                 |
| Ps:      | 28.04 "Hg               |          |                            |

**Data for TEST 2**
**OVERALL ISOKINETICS - TEST 2: 1.020**

|          |                         |          |                            |
|----------|-------------------------|----------|----------------------------|
| Delta P: | 0.164 "H <sub>2</sub> O | Us avg:  | 24.56 ft/sec               |
| Delta H: | 1.548                   | ACFM:    | 46413 ft <sup>3</sup> /min |
| Tm avg:  | 555.6 °R                | SDCFM:   | 38320 ft <sup>3</sup> /min |
| Ts avg:  | 579.0 °R                | Vm std:  | 41.55 ft <sup>3</sup>      |
| Bwo:     | 0.034                   | Vm corr: | 46.45 ft <sup>3</sup>      |
| Md:      | 28.84                   | Vm:      | 46.81 ft <sup>3</sup>      |
| Ms:      | 28.47                   | MF:      | 0.9923                     |
| Pb:      | 28.05 "Hg               | PCON:    | 19.72 mg/m <sup>3</sup>    |
| Pm:      | 28.16 "Hg               | ERAT:    | 1.28 kg/hr                 |
| Ps:      | 28.04 "Hg               |          |                            |

**Data for TEST 3**
**OVERALL ISOKINETICS - TEST 3: 1.004**

|          |                         |          |                            |
|----------|-------------------------|----------|----------------------------|
| Delta P: | 0.163 "H <sub>2</sub> O | Us avg:  | 24.37 ft/sec               |
| Delta H: | 1.522                   | ACFM:    | 46064 ft <sup>3</sup> /min |
| Tm avg:  | 562.9 °R                | SDCFM:   | 38580 ft <sup>3</sup> /min |
| Ts avg:  | 571.8 °R                | Vm std:  | 41.18 ft <sup>3</sup>      |
| Bwo:     | 0.032                   | Vm corr: | 46.65 ft <sup>3</sup>      |
| Md:      | 28.84                   | Vm:      | 47.01 ft <sup>3</sup>      |
| Ms:      | 28.49                   | MF:      | 0.9923                     |
| Pb:      | 28.05 "Hg               | PCON:    | 13.03 mg/m <sup>3</sup>    |
| Pm:      | 28.16 "Hg               | ERAT:    | 0.85 kg/hr                 |
| Ps:      | 28.04 "Hg               |          |                            |

**Pinnacle Pellet**
**Nov 20/20**
**Cyclofilter Baghouse Stack**
**Permit Number: RA-17557**
**Williams Lake BC**
**AVERAGE OF AIR EMISSION TESTS 1 TO 3**

|                                            |                          |                           |
|--------------------------------------------|--------------------------|---------------------------|
| Gas Temperature:                           | 87 ° F                   | 31 ° C                    |
| Moisture Content (by volume):              | 1.85 %                   |                           |
| Average Stack Gas Velocity:                | 52.9 ft/sec              | 16.14 m/sec               |
| Total Actual Gas Flow Rate:                | 62355 ACFM               |                           |
| Dry Gas flow Rate at Reference Conditions: | 55934 SCFM               | 26.40 m <sup>3</sup> /sec |
| Total Particulate Concentration:           |                          |                           |
| Dry Basis Actual at Reference Conditions   | 0.001 gr/ft <sup>3</sup> | 2.7 mg/m <sup>3</sup>     |
| Front Half Particulate                     | 0.000 gr/ft <sup>3</sup> | 0.3 mg/m <sup>3</sup>     |
| Back Half Condensibles                     | 0.001 gr/ft <sup>3</sup> | 2.4 mg/m <sup>3</sup>     |
| Mass Emission Rate                         | 0.58 lbs/hr              | 0.26 kg/hr                |

**SUMMARY OF AIR EMISSION TESTS**
**TEST 1:**

|                                            |                         |                          |
|--------------------------------------------|-------------------------|--------------------------|
| Gas Temperature:                           | 79 ° F                  | 26 ° C                   |
| Moisture Content (by volume):              | 1.8 %                   |                          |
| Average Stack Gas Velocity:                | 51.6 ft/sec             | 15.7 m/sec               |
| Total Actual Gas Flow Rate:                | 60815 ACFM              |                          |
| Dry Gas flow Rate at Reference Conditions: | 55483 SCFM              | 26.2 m <sup>3</sup> /sec |
| Total Particulate Concentration:           |                         |                          |
| Dry Basis Actual at Reference Conditions   | .001 gr/ft <sup>3</sup> | 2.2 mg/m <sup>3</sup>    |
| Front Half Particulate                     | .000 gr/ft <sup>3</sup> | .4 mg/m <sup>3</sup>     |
| Back Half Condensibles                     | .001 gr/ft <sup>3</sup> | 1.8 mg/m <sup>3</sup>    |
| Mass Emission Rate                         | 0.45 lbs/hr             | 0.20 kg/hr               |

**TEST 2:**

|                                            |                         |                          |
|--------------------------------------------|-------------------------|--------------------------|
| Gas Temperature:                           | 91 ° F                  | 33 ° C                   |
| Moisture Content (by volume):              | 1.9 %                   |                          |
| Average Stack Gas Velocity:                | 54.0 ft/sec             | 16.5 m/sec               |
| Total Actual Gas Flow Rate:                | 63631 ACFM              |                          |
| Dry Gas flow Rate at Reference Conditions: | 56703 SCFM              | 26.8 m <sup>3</sup> /sec |
| Total Particulate Concentration:           |                         |                          |
| Dry Basis Actual at Reference Conditions   | .001 gr/ft <sup>3</sup> | 2.9 mg/m <sup>3</sup>    |
| Front Half Particulate                     | .000 gr/ft <sup>3</sup> | .2 mg/m <sup>3</sup>     |
| Back Half Condensibles                     | .001 gr/ft <sup>3</sup> | 2.7 mg/m <sup>3</sup>    |
| Mass Emission Rate                         | 0.61 lbs/hr             | 0.28 kg/hr               |

**TEST 3:**

|                                            |                         |                          |
|--------------------------------------------|-------------------------|--------------------------|
| Gas Temperature:                           | 92 ° F                  | 34 ° C                   |
| Moisture Content (by volume):              | 1.9 %                   |                          |
| Average Stack Gas Velocity:                | 53.2 ft/sec             | 16.2 m/sec               |
| Total Actual Gas Flow Rate:                | 62618 ACFM              |                          |
| Dry Gas flow Rate at Reference Conditions: | 55617 SCFM              | 26.2 m <sup>3</sup> /sec |
| Total Particulate Concentration:           |                         |                          |
| Dry Basis Actual at Reference Conditions   | .001 gr/ft <sup>3</sup> | 3.2 mg/m <sup>3</sup>    |
| Front Half Particulate                     | .000 gr/ft <sup>3</sup> | .5 mg/m <sup>3</sup>     |
| Back Half Condensibles                     | .001 gr/ft <sup>3</sup> | 2.7 mg/m <sup>3</sup>    |
| Mass Emission Rate                         | 0.67 lbs/hr             | 0.30 kg/hr               |

## DATA FOR TESTS 1 TO 3

**Client:** Pinnacle Pellet  
**Plant Location:** Williams Lake BC  
**Process:** Cyclofilter Baghouse Stack  
**Permit Number:** RA-17557  
**Job Number:** ME2021-114  
**Pollution Control Permit:** 15.0 mg/m<sup>3</sup> 30 m<sup>3</sup>/sec  
**Number of Tests:** 3 tests  
**Minutes per Point:** 2.5 minutes

**Filter Number:**  
**Date of Test:**  
**Start Time:**  
**Stop Time:**  
**On-line Sampling Time:**  
**Testing Personnel:**  
**Sampler Model:**  
**Barometric Pressure("Hg):**  
**Static Pressure("H<sub>2</sub>O):**  
**%CO<sub>2</sub>:**  
**%O<sub>2</sub>:**  
**%CO:**  
**%N<sub>2</sub>:**  
**Diameter of Nozzle(inches):**  
**Meter Factor:**  
**Type-S Pitot Tube Coefficient:**  
**Cross Sectional Area of Stack(ft<sup>2</sup>):**  
**Impinger Condensate(g):**  
**Weight of Moisture in Silica Gel(g):**  
**Weight of Filter Particulate(g):**  
**Weight of Probe Washings(g):**  
**Weight of Impinger Content Organic(g):**  
**Total Weight of Particulate(g):**

| TEST 1    | TEST 2    | TEST 3    |
|-----------|-----------|-----------|
| 41        | 42        | 43        |
| Nov 20/20 | Nov 20/20 | Nov 20/20 |
| 8:23      | 9:38      | 10:55     |
| 9:25      | 10:43     | 12:00     |
| 60        | 60        | 60        |
| DL/OP     | DL/OP     | DL/OP     |
| 1013      | 1013      | 1013      |
| 28.35     | 28.35     | 28.35     |
| -0.10     | -0.10     | -0.10     |
| 0.0       | 0.0       | 0.0       |
| 21.0      | 21.0      | 21.0      |
| 0.0       | 0.0       | 0.0       |
| 79.0      | 79.0      | 79.0      |
| 0.205     | 0.205     | 0.205     |
| 0.9922    | 0.9922    | 0.9922    |
| 0.84158   | 0.84158   | 0.84158   |
| 19.63     | 19.63     | 19.63     |
| 10        | 12        | 12        |
| 5.0       | 4.0       | 4.0       |
| 0.0001    | 0.0001    | 0.0001    |
| 0.0003    | 0.0001    | 0.0004    |
| 0.0020    | 0.0030    | 0.0030    |
| 0.0024    | 0.0032    | 0.0035    |

Sampling Data for - *TEST 1*  
 Pinnacle Pellet  
 Cyclofilter Baghouse Stack  
 Williams Lake BC

Nov 20/20

| SAMPLE POINT | VELOCITY HEAD<br>( "H <sub>2</sub> O ) | ORIFICE PRESSURE<br>( "H <sub>2</sub> O ) | DRY GAS METER      |                     | STACK GAS TEMP<br>( ° F ) | GAS SAMPLE VOLUME<br>( ft <sup>3</sup> ) | ISOKINETICS |
|--------------|----------------------------------------|-------------------------------------------|--------------------|---------------------|---------------------------|------------------------------------------|-------------|
|              |                                        |                                           | TEMP IN<br>( ° F ) | TEMP OUT<br>( ° F ) |                           |                                          |             |
| A-12         | 0.65                                   | 1.25                                      | 33                 | 33                  | 81                        | 0.00                                     | 1.01        |
| A-11         | 0.70                                   | 1.35                                      | 37                 | 37                  | 83                        | 1.48                                     | 1.01        |
| A-10         | 0.65                                   | 1.27                                      | 37                 | 37                  | 79                        | 3.03                                     | 1.02        |
| A-9          | 0.55                                   | 1.07                                      | 38                 | 39                  | 80                        | 4.54                                     | 1.04        |
| A-8          | 0.50                                   | 0.98                                      | 38                 | 38                  | 79                        | 5.96                                     | 1.02        |
| A-7          | 0.55                                   | 1.08                                      | 40                 | 40                  | 80                        | 7.28                                     | 0.99        |
| A-6          | 0.60                                   | 1.18                                      | 40                 | 40                  | 79                        | 8.64                                     | 1.04        |
| A-5          | 0.70                                   | 1.37                                      | 41                 | 41                  | 80                        | 10.12                                    | 0.99        |
| A-4          | 0.75                                   | 1.47                                      | 42                 | 41                  | 80                        | 11.65                                    | 1.02        |
| A-3          | 0.85                                   | 1.67                                      | 38                 | 41                  | 76                        | 13.28                                    | 1.00        |
| A-2          | 1.40                                   | 2.76                                      | 40                 | 39                  | 77                        | 14.98                                    | 0.94        |
| A-1          | 1.30                                   | 2.56                                      | 40                 | 40                  | 75                        | 17.03                                    | 1.02        |
| B-12         | 1.00                                   | 1.98                                      | 44                 | 39                  | 76                        | 19.17                                    | 1.05        |
| B-11         | 0.95                                   | 1.88                                      | 45                 | 42                  | 76                        | 21.11                                    | 1.02        |
| B-10         | 1.00                                   | 1.99                                      | 48                 | 43                  | 78                        | 22.96                                    | 1.00        |
| B-9          | 0.80                                   | 1.59                                      | 47                 | 46                  | 77                        | 24.83                                    | 1.04        |
| B-8          | 0.65                                   | 1.30                                      | 51                 | 46                  | 79                        | 26.57                                    | 1.01        |
| B-7          | 0.50                                   | 1.00                                      | 50                 | 50                  | 78                        | 28.09                                    | 1.02        |
| B-6          | 0.50                                   | 1.00                                      | 52                 | 51                  | 80                        | 29.45                                    | 1.03        |
| B-5          | 0.55                                   | 1.11                                      | 51                 | 50                  | 76                        | 30.83                                    | 0.98        |
| B-4          | 0.65                                   | 1.31                                      | 55                 | 51                  | 79                        | 32.20                                    | 1.01        |
| B-3          | 0.80                                   | 1.61                                      | 54                 | 53                  | 78                        | 33.74                                    | 0.99        |
| B-2          | 1.25                                   | 2.53                                      | 57                 | 55                  | 80                        | 35.42                                    | 0.98        |
| B-1          | 1.30                                   | 2.63                                      | 58                 | 57                  | 79                        | 37.50                                    | 1.00        |
|              |                                        |                                           |                    |                     |                           | 39.67                                    |             |



Sampling Data for - *TEST 2*  
**Pinnacle Pellet**  
**Cyclofilter Baghouse Stack**  
**Williams Lake BC**

Nov 20/20

| SAMPLE POINT | VELOCITY HEAD<br>( "H <sub>2</sub> O ) | ORIFICE PRESSURE<br>( "H <sub>2</sub> O ) | DRY GAS METER      |                     | STACK GAS TEMP<br>( ° F ) | GAS SAMPLE VOLUME<br>( ft <sup>3</sup> ) | ISOKINETICS |
|--------------|----------------------------------------|-------------------------------------------|--------------------|---------------------|---------------------------|------------------------------------------|-------------|
|              |                                        |                                           | TEMP IN<br>( ° F ) | TEMP OUT<br>( ° F ) |                           |                                          |             |
| A-12         | 1.10                                   | 2.23                                      | 69                 | 68                  | 91                        | 0.00                                     | 1.00        |
| A-11         | 1.00                                   | 2.03                                      | 67                 | 66                  | 88                        | 2.02                                     | 1.02        |
| A-10         | 0.95                                   | 1.94                                      | 69                 | 67                  | 87                        | 3.97                                     | 1.01        |
| A-9          | 0.95                                   | 1.94                                      | 69                 | 67                  | 86                        | 5.86                                     | 0.98        |
| A-8          | 0.90                                   | 1.85                                      | 72                 | 71                  | 88                        | 7.70                                     | 0.97        |
| A-7          | 0.70                                   | 1.44                                      | 71                 | 70                  | 87                        | 9.49                                     | 1.03        |
| A-6          | 0.65                                   | 1.34                                      | 75                 | 73                  | 88                        | 11.16                                    | 1.03        |
| A-5          | 0.60                                   | 1.24                                      | 74                 | 75                  | 88                        | 12.78                                    | 1.01        |
| A-4          | 0.50                                   | 1.03                                      | 77                 | 76                  | 90                        | 14.31                                    | 1.00        |
| A-3          | 0.60                                   | 1.24                                      | 76                 | 75                  | 89                        | 15.69                                    | 0.98        |
| A-2          | 1.25                                   | 2.59                                      | 80                 | 79                  | 91                        | 17.18                                    | 1.03        |
| A-1          | 1.40                                   | 2.90                                      | 79                 | 78                  | 90                        | 19.43                                    | 0.95        |
| B-12         | 0.60                                   | 1.25                                      | 83                 | 81                  | 91                        | 21.64                                    | 1.03        |
| B-11         | 0.75                                   | 1.55                                      | 82                 | 81                  | 93                        | 23.22                                    | 0.99        |
| B-10         | 0.70                                   | 1.46                                      | 86                 | 85                  | 93                        | 24.90                                    | 1.00        |
| B-9          | 0.70                                   | 1.45                                      | 85                 | 84                  | 94                        | 26.56                                    | 0.98        |
| B-8          | 0.55                                   | 1.15                                      | 87                 | 86                  | 95                        | 28.18                                    | 1.01        |
| B-7          | 0.60                                   | 1.25                                      | 87                 | 87                  | 93                        | 29.67                                    | 0.97        |
| B-6          | 0.65                                   | 1.36                                      | 89                 | 88                  | 94                        | 31.16                                    | 0.98        |
| B-5          | 0.75                                   | 1.57                                      | 89                 | 88                  | 93                        | 32.73                                    | 0.96        |
| B-4          | 0.80                                   | 1.68                                      | 90                 | 90                  | 94                        | 34.39                                    | 1.00        |
| B-3          | 0.90                                   | 1.89                                      | 90                 | 90                  | 94                        | 36.18                                    | 0.97        |
| B-2          | 1.40                                   | 2.96                                      | 91                 | 91                  | 91                        | 38.01                                    | 0.95        |
| B-1          | 1.45                                   | 3.07                                      | 91                 | 91                  | 90                        | 40.26                                    | 1.00        |
|              |                                        |                                           |                    |                     |                           | 42.68                                    |             |

Sampling Data for - TEST 3

Nov 20/20

Pinnacle Pellet

Cyclofilter Baghouse Stack

Williams Lake BC

| SAMPLE POINT | VELOCITY HEAD<br>( "H <sub>2</sub> O ) | ORIFICE PRESSURE<br>( "H <sub>2</sub> O ) | DRY GAS METER      |                     | STACK GAS TEMP<br>( ° F ) | GAS SAMPLE VOLUME<br>( ft <sup>3</sup> ) | ISOKINETICS |
|--------------|----------------------------------------|-------------------------------------------|--------------------|---------------------|---------------------------|------------------------------------------|-------------|
|              |                                        |                                           | TEMP IN<br>( ° F ) | TEMP OUT<br>( ° F ) |                           |                                          |             |
| A-12         | 0.60                                   | 1.25                                      | 88                 | 90                  | 97                        | 0.00                                     | 1.01        |
| A-11         | 0.70                                   | 1.47                                      | 86                 | 90                  | 92                        | 1.55                                     | 0.99        |
| A-10         | 0.70                                   | 1.47                                      | 86                 | 88                  | 89                        | 3.20                                     | 0.99        |
| A-9          | 0.60                                   | 1.26                                      | 86                 | 89                  | 89                        | 4.86                                     | 0.99        |
| A-8          | 0.50                                   | 1.05                                      | 86                 | 86                  | 89                        | 6.39                                     | 0.98        |
| A-7          | 0.50                                   | 1.06                                      | 87                 | 87                  | 87                        | 7.77                                     | 0.96        |
| A-6          | 0.65                                   | 1.38                                      | 89                 | 89                  | 88                        | 9.13                                     | 0.95        |
| A-5          | 0.70                                   | 1.48                                      | 90                 | 90                  | 90                        | 10.67                                    | 0.98        |
| A-4          | 0.70                                   | 1.48                                      | 90                 | 91                  | 90                        | 12.31                                    | 0.98        |
| A-3          | 0.90                                   | 1.90                                      | 91                 | 91                  | 91                        | 13.96                                    | 1.02        |
| A-2          | 1.25                                   | 2.64                                      | 92                 | 92                  | 91                        | 15.90                                    | 0.98        |
| A-1          | 1.50                                   | 3.19                                      | 93                 | 94                  | 92                        | 18.10                                    | 0.96        |
| B-12         | 0.65                                   | 1.38                                      | 95                 | 95                  | 92                        | 20.45                                    | 1.06        |
| B-11         | 0.95                                   | 2.01                                      | 95                 | 96                  | 94                        | 22.18                                    | 0.95        |
| B-10         | 1.10                                   | 2.33                                      | 94                 | 95                  | 93                        | 24.04                                    | 0.98        |
| B-9          | 1.00                                   | 2.13                                      | 97                 | 97                  | 94                        | 26.11                                    | 1.01        |
| B-8          | 0.90                                   | 1.91                                      | 97                 | 97                  | 94                        | 28.15                                    | 1.00        |
| B-7          | 0.75                                   | 1.59                                      | 98                 | 98                  | 96                        | 30.07                                    | 1.02        |
| B-6          | 0.55                                   | 1.17                                      | 96                 | 97                  | 94                        | 31.85                                    | 1.07        |
| B-5          | 0.60                                   | 1.27                                      | 96                 | 97                  | 95                        | 33.45                                    | 0.94        |
| B-4          | 0.55                                   | 1.17                                      | 96                 | 97                  | 95                        | 34.92                                    | 0.99        |
| B-3          | 0.75                                   | 1.59                                      | 97                 | 98                  | 95                        | 36.41                                    | 0.98        |
| B-2          | 1.30                                   | 2.76                                      | 97                 | 97                  | 94                        | 38.13                                    | 0.99        |
| B-1          | 1.40                                   | 2.98                                      | 98                 | 98                  | 95                        | 40.40                                    | 0.98        |
|              |                                        |                                           |                    |                     |                           | 42.75                                    |             |

**Pinnacle Pellet**  
**Cyclofilter Baghouse Stack**  
**Pinnacle Pellet**

| Data for <b>TEST 1</b> |                         | <b>OVERALL ISOKINETICS - TEST 1: 1.010</b> |                            |
|------------------------|-------------------------|--------------------------------------------|----------------------------|
| Delta P:               | 0.777 "H <sub>2</sub> O | Us avg:                                    | 51.63 ft/sec               |
| Delta H:               | 1.581                   | ACFM:                                      | 60815 ft <sup>3</sup> /min |
| Tm avg:                | 504.3 °R                | SDCFM:                                     | 55483 ft <sup>3</sup> /min |
| Ts avg:                | 538.5 °R                | Vm std:                                    | 39.21 ft <sup>3</sup>      |
| Bwo:                   | 0.018                   | Vm corr:                                   | 39.36 ft <sup>3</sup>      |
| Md:                    | 28.84                   | Vm:                                        | 39.67 ft <sup>3</sup>      |
| Ms:                    | 28.65                   | MF:                                        | 0.9922                     |
| Pb:                    | 28.35 "Hg               | PCON:                                      | 2.16 mg/m <sup>3</sup>     |
| Pm:                    | 28.47 "Hg               | ERAT:                                      | 0.20 kg/hr                 |
| Ps:                    | 28.34 "Hg               |                                            |                            |

| Data for <b>TEST 2</b> |                         | <b>OVERALL ISOKINETICS - TEST 2: 0.994</b> |                            |
|------------------------|-------------------------|--------------------------------------------|----------------------------|
| Delta P:               | 0.831 "H <sub>2</sub> O | Us avg:                                    | 54.02 ft/sec               |
| Delta H:               | 1.767                   | ACFM:                                      | 63631 ft <sup>3</sup> /min |
| Tm avg:                | 539.9 °R                | SDCFM:                                     | 56703 ft <sup>3</sup> /min |
| Ts avg:                | 550.8 °R                | Vm std:                                    | 39.42 ft <sup>3</sup>      |
| Bwo:                   | 0.019                   | Vm corr:                                   | 42.35 ft <sup>3</sup>      |
| Md:                    | 28.84                   | Vm:                                        | 42.68 ft <sup>3</sup>      |
| Ms:                    | 28.64                   | MF:                                        | 0.9922                     |
| Pb:                    | 28.35 "Hg               | PCON:                                      | 2.87 mg/m <sup>3</sup>     |
| Pm:                    | 28.48 "Hg               | ERAT:                                      | 0.28 kg/hr                 |
| Ps:                    | 28.34 "Hg               |                                            |                            |

| Data for <b>TEST 3</b> |                         | <b>OVERALL ISOKINETICS - TEST 3: 0.990</b> |                            |
|------------------------|-------------------------|--------------------------------------------|----------------------------|
| Delta P:               | 0.802 "H <sub>2</sub> O | Us avg:                                    | 53.17 ft/sec               |
| Delta H:               | 1.747                   | ACFM:                                      | 62618 ft <sup>3</sup> /min |
| Tm avg:                | 552.9 °R                | SDCFM:                                     | 55617 ft <sup>3</sup> /min |
| Ts avg:                | 552.3 °R                | Vm std:                                    | 38.56 ft <sup>3</sup>      |
| Bwo:                   | 0.019                   | Vm corr:                                   | 42.42 ft <sup>3</sup>      |
| Md:                    | 28.84                   | Vm:                                        | 42.75 ft <sup>3</sup>      |
| Ms:                    | 28.63                   | MF:                                        | 0.9922                     |
| Pb:                    | 28.35 "Hg               | PCON:                                      | 3.21 mg/m <sup>3</sup>     |
| Pm:                    | 28.48 "Hg               | ERAT:                                      | 0.30 kg/hr                 |
| Ps:                    | 28.34 "Hg               |                                            |                            |

## **Air Emission Monitoring Procedure**

### **Particulate Sampling (Napp-Baldwin Model 31 Sampler)**

Particulate sampling and gas velocity measurements were conducted using a Napp-Baldwin Model 31 stack sampler in accordance with the methods specified in EPA Method 5 (See Figure 1).

The air discharge was sampled isokinetically at the centroid of a series of equal area segments across the duct or stack. The stack gas velocity and temperature were recorded during the sample collection period with a calibrated pitot tube and thermocouple mounted on the sampling probe. The sample was delivered from the probe to a cyclone and a filter holder containing a 110mm Type A glass fiber filter. The gas sample was then drawn in through a series of four glass impingers which condensed and absorbed the water from the gas. A leakless vacuum pump carried the sampled gas through a dry gas test meter where the volume, temperature, and pressure were measured; and finally through a flow indicating orifice which allowed for the rapid adjustment to isokinetic sampling rates.

At the end of each test, the probe interior, cyclone and connecting tubing from the probe to the filter housing were rinsed with distilled water and acetone. These washings were evaporated to dryness and the resulting solids were weighed. The weight of the cyclone flask and the filter was used together with the weight of solids in the washings to calculate the particulate concentration. The moisture content of the stack gas was determined from the quantity of water condensed in the impingers and absorbed in the silica gel.

### **O<sub>2</sub>, CO<sub>2</sub>, CO (where applicable)**

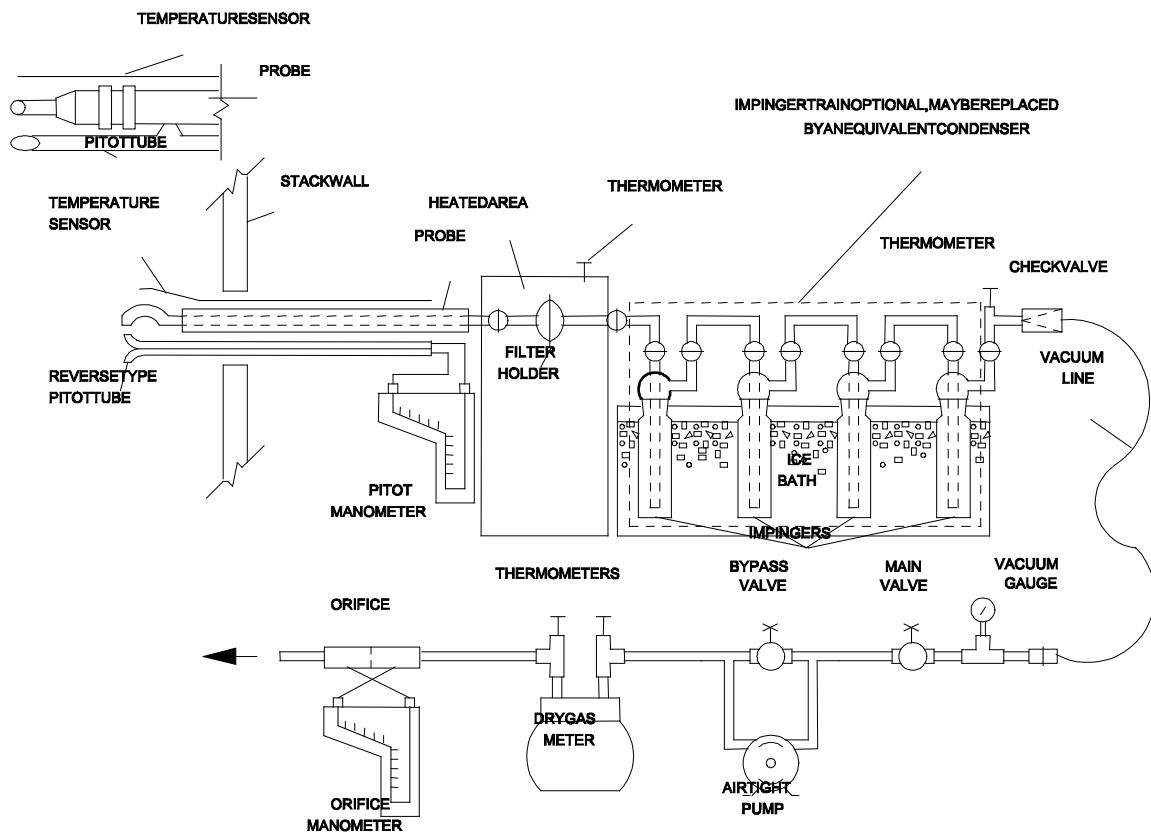
O<sub>2</sub>, CO<sub>2</sub>, and CO were found using either Fuji Analytical Analyzer by means of infrared and paramagnetic technology (EPA 3A) or by fyrite (EPA Method 3).

### **NO<sub>x</sub> (where applicable)**

NO<sub>x</sub> was found using and API Model 252 NO<sub>x</sub> analyzer that utilizes chemiluminescent technology. Stack gas was Samples were taken over a minimum period of three hours.

### **VOC's (where applicable)**

Hydrocarbons were measured in accordance with EPA method 25A. Samples were drawn in one hour test runs using a total hydrocarbon analyzer that utilizes Flame Ionization Technology.



EPA Method 5 Diagram- Figure 1

## CALCULATIONS

Carry out calculations, retaining at least one extra decimal figure beyond that of the acquired data. Round off figures after the final calculation. Other forms of the equations may be used as long as they give equivalent results.

### Nomenclature.

- $A_n$  = Cross-sectional area of nozzle,  $m^2$  ( $ft^2$ ).  
 $B_{ws}$  = Water vapor in the gas stream, proportion by volume.  
 $C_a$  = Acetone blank residue concentration,  $mg/g$ .  
 $C_s$  = Concentration of particulate matter in stack gas, dry basis, corrected to standard conditions,  $g/dscm$  ( $g/dscf$ ).  
 $I$  = Percent of isokinetic sampling.  
 $L_a$  = Maximum acceptable leakage rate for either a pretest leak check or for a leak check following a component change; equal to  $0.00057 m^3/min$  ( $0.02 cfm$ ) or 4 percent of the average sampling rate, whichever is less.  
 $L_i$  = Individual leakage rate observed during the leak check conducted prior to the " $i^{th}$ " component change ( $i = 1, 2, 3...n$ ),  $m^3/min$  ( $cfm$ ).  
 $L_p$  = Leakage rate observed during the post-test leak check,  $m^3/min$  ( $cfm$ ).  
 $m_a$  = Mass of residue of acetone after evaporation,  $mg$ .  
 $m_n$  = Total amount of particulate matter collected,  $mg$ .  
 $M_w$  = Molecular weight of water,  $18.0 g/g\text{-mole}$  ( $18.0 lb/lb\text{-mole}$ ).  
 $P_{bar}$  = Barometric pressure at the sampling site,  $mm\ Hg$  ( $in.\ Hg$ ).  
 $P_s$  = Absolute stack gas pressure,  $mm\ Hg$  ( $in.\ Hg$ ).  
 $P_{std}$  = Standard absolute pressure,  $760\ mm\ Hg$  ( $29.92\ in.\ Hg$ ).  
 $R$  = Ideal gas constant,  $0.06236 \frac{[(mmHg)(m^3)]}{[(^{\circ}K)(g\text{-mole})]}$   
 $\{21.85 \frac{[(in.\ Hg)(ft^3)]}{[(^{\circ}R)(lb\text{-mole})]}\}$ .  
 $T_m$  = Absolute average DGM temperature (see Figure 5-2),  $^{\circ}K$  ( $^{\circ}R$ ).  
 $T_s$  = Absolute average stack gas temperature (see Figure 5-2),  $^{\circ}K$  ( $^{\circ}R$ ).  
 $T_{std}$  = Standard absolute temperature,  $293^{\circ}K$  ( $528^{\circ}R$ ).  
 $V_a$  = Volume of acetone blank,  $ml$ .  
 $V_{aw}$  = Volume of acetone used in wash,  $ml$ .  
 $V_{lc}$  = Total volume liquid collected in impingers and silica gel (see Figure 5-3),  $ml$ .  
 $V_m$  = Volume of gas sample as measured by dry gas meter,  $dcm$  ( $dcf$ ).  
 $V_{m(std)}$  = Volume of gas sample measured by the dry gas meter, corrected to standard conditions,  $dscm$  ( $dscf$ ).  
 $V_{w(std)}$  = Volume of water vapor in the gas sample, corrected to standard conditions,  $scm$  ( $scf$ ).  
 $v_s$  = Stack gas velocity, calculated by Method 2, Equation 2-9, using data obtained from Method 5,  $m/sec$  ( $ft/sec$ ).  
 $W_a$  = Weight of residue in acetone wash,  $mg$ .  
 $Y$  = Dry gas meter calibration factor.  
 $\Delta H$  = Average pressure differential across the orifice meter (see Figure 5-2),  $mm\ H_2O$  ( $in.\ H_2O$ ).  
 $\rho_a$  = Density of acetone,  $mg/ml$  (see label on bottle).  
 $\rho_w$  = Density of water,  $0.9982\ g/ml$  ( $0.002201\ lb/ml$ ).  
 $\theta$  = Total sampling time,  $min$ .  
 $\theta_1$  = Sampling time interval, from the beginning of a run until the first component change,  $min$ .  
 $\theta_i$  = Sampling time interval, between two successive component changes, beginning with the interval between the first and second changes,  $min$ .  
 $\theta_p$  = Sampling time interval, from the final ( $n^{th}$ ) component change until the end of the sampling run,  $min$ .  
 $13.6$  = Specific gravity of mercury.  
 $60$  =  $Sec/min$ .  
 $100$  = Conversion to percent.

### Average Dry Gas Meter Temperature and Average Orifice Pressure Drop.

**Dry Gas Volume.** Correct the sample volume measured by the dry gas meter to standard conditions (20°C, 760 mm Hg or 68°F, 29.92 in. Hg) by using Equation 5-1.

$$V_{m(std)} = V_m Y \left( \frac{T_{std}}{T_m} \right) \left[ \frac{P_{bar} + \frac{\Delta H}{13.6}}{P_{std}} \right]$$

$$= K_1 V_m Y \frac{P_{bar} + \left( \frac{\Delta H}{13.6} \right)}{T_m}$$
Eq. 5-1

where:

$$K_1 = 0.3858 \text{ } ^\circ\text{K/mm Hg for metric units,}$$

$$= 17.64 \text{ } ^\circ\text{R/in. Hg for English units.}$$

**NOTE:** Equation 5-1 can be used as written unless leakage rate observed during any of the mandatory leak checks (i.e., the post-test leak check or leak checks conducted prior to component changes) exceeds  $L_a$ . If  $L_p$  or  $L_i$  exceeds  $L_a$ , Equation 5-1 must be modified as follows:

(a) Case I. No component changes made during sampling run. In this case, replace  $V_m$  in Equation 5-1 with the expression:

$$[V_m - (L_p - L_a) \theta]$$

(b) Case II. One or more component changes made during the sampling run. In this case, replace  $V_m$  in Equation 5-1 by the expression:

$$\left[ V_m - (L_1 - L_a) \theta_1 - \sum_{i=2}^n (L_i - L_a) \theta_i - (L_p - L_a) \theta_p \right]$$

and substitute only for those leakage rates ( $L_i$  or  $L_p$ ) which exceed  $L_a$ .

### Volume of Water Vapor.

$$V_{w(std)} = \frac{V_{lc} \rho_w R T_{std}}{M_w P_{std}} = K_2 V_{lc}$$
Eq. 5-2

where:

$$K_2 = 0.001333 \text{ m}^3/\text{ml for metric units,}$$

$$= 0.04707 \text{ ft}^3/\text{ml for English units.}$$

**Moisture Content.**

$$B_{ws} = \frac{V_{w(std)}}{V_{m(std)} + V_{w(std)}} \quad \text{Eq. 5-3}$$

**Acetone Blank Concentration.**

$$C_a = \frac{m_a}{V_a \rho_a} \quad \text{Eq. 5-4}$$

**Acetone Wash Blank.**

$$W_a = C_a V_{aw} \rho_a \quad \text{Eq. 5-5}$$

**Total Particulate Weight.** Determine the total particulate matter catch from the sum of the weights obtained from Containers 1 and 2 less the acetone blank (see Figure 5-3).

**Particulate Concentration.**

$$C_s = (0.001 \text{ g/mg})(m_n / V_{m(std)}) \quad \text{Eq. 5-6}$$

**Conversion Factors:**

| <u>From</u>       | <u>To</u>          | <u>Multiply by</u>       |
|-------------------|--------------------|--------------------------|
| scf               | m <sup>3</sup>     | 0.02832                  |
| g/ft <sup>3</sup> | gr/ft <sup>3</sup> | 15.43                    |
| g/ft <sup>3</sup> | lb/ft <sup>3</sup> | 2.205 x 10 <sup>-3</sup> |
| g/ft <sup>3</sup> | g/m <sup>3</sup>   | 35.31                    |

**Isokinetic Variation.****Calculation from Raw Data.**

$$I = \frac{100 T_s [K_3 V_{1c} + (V_m Y / T_m)(P_{bar} + \Delta H / 13.6)]}{60 \theta v_s P_s A_n} \quad \text{Eq. 5-7}$$

where:

$K_3 = 0.003454 [(\text{mm Hg})(\text{m}^3)]/[(\text{ml})(^\circ\text{K})]$  for metric units,

$= 0.002669 [(\text{in. Hg})(\text{ft}^3)]/[(\text{ml})(^\circ\text{R})]$  for English units.

**Calculation from Intermediate Values.**

$$I = \frac{100 T_s V_{m(std)} P_{std}}{60 T_{std} v_s \theta A_n P_s (1 - B_{ws})}$$

$$= \frac{K_4 T_s V_{m(std)}}{P_s v_s A_n \theta (1 - B_{ws})}$$
Eq.5-8

where:

$K_4 = 4.320$  for metric units,

$= 0.09450$  for English units.

**Acceptable Results.** If 90 percent  $\leq I \leq 110$  percent, the results are acceptable. If the PM results are low in comparison to the standard, and "I" is over 110 percent or less than 90 percent, the Administrator may opt to accept the results. Citation 4 in the Bibliography may be used to make acceptability judgments. If "I" is judged to unacceptable, reject the results, and repeat the test.

**Average Stack Gas Velocity.**

$$v_s = K_p C_p (\sqrt{\Delta p})_{avg} \sqrt{\frac{T_{s(avg)}}{P_s M_s}}$$

**Average Stack Gas Dry Volumetric Flow Rate.**

$$Q_{sd} = 3,600(1 - B_{ws}) v_s A \frac{T_{std}}{T_{s(avg)}} \frac{P_s}{P_{std}}$$

where:

|          |   |                                                                                            |
|----------|---|--------------------------------------------------------------------------------------------|
| $A$      | = | Cross-sectional area of stack, $m^2$ ( $ft^2$ ).                                           |
| $B_{ws}$ | = | Water vapor in the gas stream (from Method 5 or Reference Method 4), proportion by volume. |
| $C_p$    | = | Pitot tube coefficient, dimensionless.                                                     |
| $K_p$    | = | Pitot tube constant,                                                                       |
| $M_d$    | = | Molecular weight of stack gas, dry basis (see Section 3.6), g/gmole (lb/lb-mole).          |
| $M_s$    | = | Molecular weight of stack gas, wet basis, g/g-mole (lb/lb-mole).                           |

$$= M_d (1 - B_{ws}) + 18.0 B_{ws}$$
Eq. 2-5

|           |   |                                                          |
|-----------|---|----------------------------------------------------------|
| $P_{bar}$ | = | Barometric pressure at measurement site, mm Hg (in. Hg). |
| $P_g$     | = | Stack static pressure, mm Hg (in. Hg).                   |
| $P_s$     | = | Absolute stack pressure, mm Hg (in. Hg),                 |

$$= P_{bar} + P_g$$

|           |   |                                                                                                |
|-----------|---|------------------------------------------------------------------------------------------------|
| $P_{std}$ | = | Standard absolute pressure, 760 mm Hg (29.92 in. Hg).                                          |
| $Q_{sd}$  | = | Dry volumetric stack gas flow rate corrected to standard conditions, $dsm^3/hr$ ( $dscf/hr$ ). |
| $t_s$     | = | Stack temperature, $^{\circ}C$ ( $^{\circ}F$ ).                                                |
| $T_s$     | = | Absolute stack temperature, $^{\circ}K$ ( $^{\circ}R$ ).                                       |

**CALIBRATION CERTIFICATE  
DRY GAS METER**

DATE: 03-Jul-20

CONSOLE MANUF.: NAPP/MILLENNIUM MODEL 32

CONSOLE I.D.: MU 1013

| PARAMETER SUMMARY                           | RUN #1  | RUN #2  | RUN #3  |
|---------------------------------------------|---------|---------|---------|
| Ta = Ambient (WTM) Temperature (oF.)        | 65.0    | 65.0    | 65.0    |
| P=Pres. Differential at WTM ("Hg)           | 0.0662  | 0.1361  | 0.1913  |
| Pb= Atmospheric Pressure ("Hg)              | 27.90   | 27.90   | 27.90   |
| Pv= Vapour Pressure Water at Temp. Ta ("Hg) | 0.6220  | 0.6220  | 0.6220  |
| H=Pres. Differential at Orifice             | 1.0     | 2.0     | 3.0     |
| Ti= Dry Test Meter Inlet Temp. (oF.)        | 70.0    | 68.0    | 74.0    |
| To= Dry Test Meter Outlet Temp. (oF.)       | 67.0    | 64.0    | 73.0    |
| Ri= Initial Dry Test volume (ft3)           | 0.00    | 0.00    | 0.00    |
| Rf= Final Dry Test Volume (ft3)             | 4.91    | 4.84    | 4.89    |
| Vi= Initial Wet Test Volume (ft3)           | 0.0     | 0.0     | 0.0     |
| Vf= Final Wet Test Volume (ft3)             | 5.000   | 5.000   | 5.000   |
| Pw= Pb - (^P/13.59) "Hg                     | 27.8338 | 27.7639 | 27.7087 |
| Pd= Pb + (^H/13.59) "Hg                     | 27.9736 | 28.0472 | 28.1208 |
| Tw= Ta +460 (oR.)                           | 525.0   | 525.0   | 525.0   |
| Td= [(Ti + To)/2] + 460 (oR.)               | 528.5   | 526.0   | 533.5   |
| Bw= Pv/Pb ("Hg)                             | 0.0223  | 0.0223  | 0.0223  |
| WET TEST METER FACTOR (WTMF)                | 0.9922  | 0.9922  | 0.9922  |
| ated Y Value)(WTMF)                         | 0.9895  | 0.9939  | 0.9932  |

Y (MEAN)(WTMF) = 0.9922

N.R. MCCALL & ASSOCIATES LTD.

Calibrating Technician Signature:



# ORIFICE METER CALIBRATION

DATE: 03-Jul-20

CONSOLE I.D. MU 1013

|                           | RUN 1     | RUN 2      | RUN 3      |
|---------------------------|-----------|------------|------------|
| MD= mol. wt. dry air      | 28.967    | 28.967     | 28.967     |
| Pb=bar. pressure "Hg      | 27.9      | 27.9       | 27.9       |
| Y=gas meter factor        | 0.9895    | 0.9895     | 0.9939     |
| Delta H=                  | 0.5       | 1          | 1.5        |
| Ri=int. gas meter vol.    | 0         | 0          | 0          |
| Rf=final gas meter vol.   | 1.88      | 2.76       | 3.37       |
| min. samp                 | 5         | 5          | 5          |
| Qm=Y(Rf-Ri)/^T(FT3/MIN)   | 0.372052  | 0.546204   | 0.6698886  |
| To=meter outlet Temp (oF) | 70        | 69         | 69         |
| Tm=meter out temp. (oR)   | 530       | 529        | 529        |
| Pm=Pb + ^H                | 27.936792 | 27.9735835 | 28.0103753 |
| SQRT(Tm/Pm*H/Md)          | 0.5722462 | 0.80798263 | 0.98892246 |
| Ko=orifice const.         | 0.6501607 | 0.67600958 | 0.67739244 |

Ko MEAN = 0.6678542

Ko\*4\*144= 384.68405

McCALL ENVIRONMENTAL LTD.

Calibrating Technician Signature:



# ORIFICE METER CALIBRATION

DATE: 03-Jul-20

CONSOLE I.D. MU 1013

|                                       | RUN 4     | RUN 5      | RUN 6      |
|---------------------------------------|-----------|------------|------------|
| MD= mol. wt. dry air                  | 28.967    | 28.967     | 28.967     |
| Pb=bar. pressure "Hg                  | 27.9      | 27.9       | 27.9       |
| Y=gas meter factor                    | 0.9939    | 0.9932     | 0.9932     |
| Delta H=                              | 2         | 2.5        | 3          |
| Ri=int. gas meter vol.                | 0         | 0          | 0          |
| Rf=final gas meter vol.               | 3.88      | 4.31       | 4.76       |
| min. samp                             | 5         | 5          | 5          |
| $Q_m=Y(R_f-R_i)/^{\wedge}T(FT^3/MIN)$ | 0.7712664 | 0.8561384  | 0.9455264  |
| To=meter outlet Temp (oF)             | 71.5      | 73         | 75         |
| Tm=meter out temp. (oR)               | 531.5     | 533        | 535        |
| $P_m=P_b + ^{\wedge}H$                | 28.047167 | 28.0839588 | 28.1207506 |
| $SQRT(T_m/P_m*H/M_d)$                 | 1.1438534 | 1.27983118 | 1.40369355 |
| Ko=orifice const.                     | 0.6742703 | 0.66894635 | 0.67359888 |

Ko MEAN = 0.6722718

$Ko*4^{*144}= 387.22858$

McCALL ENVIRONMENTAL LTD.

Calibrating Technician Signature:



# CALIBRATION CERTIFICATE DRY GAS METER

DATE: July 14/2020

CONSOLE MANUF.: NAPP MODEL 31

CONSOLE I.D.: C-980

| PARAMETER SUMMARY                           | RUN #1  | RUN #2  | RUN #3  |
|---------------------------------------------|---------|---------|---------|
| Ta = Ambient (WTM) Temperature (oF.)        | 66.2    | 66.2    | 66.2    |
| P=Pres. Differential at WTM ("Hg)           | 0.0735  | 0.1545  | 0.2207  |
| Pb= Atmospheric Pressure ("Hg)              | 28.30   | 28.30   | 28.30   |
| Pv= Vapour Pressure Water at Temp. Ta ("Hg) | 0.6440  | 0.6440  | 0.6440  |
| H=Pres. Differential at Orifice             | 1.0     | 2.0     | 3.0     |
| Ti= Dry Test Meter Inlet Temp. (oF.)        | 85.0    | 84.0    | 94.0    |
| To= Dry Test Meter Outlet Temp. (oF.)       | 73.0    | 71.0    | 74.0    |
| Ri= Initial Dry Test volume (ft3)           | 92.40   | 85.97   | 98.42   |
| Rf= Final Dry Test Volume (ft3)             | 97.38   | 90.90   | 103.40  |
| Vi= Initial Wet Test Volume (ft3)           | 0.0     | 0.0     | 0.0     |
| Vf= Final Wet Test Volume (ft3)             | 5.000   | 5.000   | 5.000   |
| Pw= Pb - (^P/13.59) "Hg                     | 28.2265 | 28.1455 | 28.0793 |
| Pd= Pb + (^H/13.59) "Hg                     | 28.3736 | 28.4472 | 28.5208 |
| Tw= Ta +460 (oR.)                           | 526.2   | 526.2   | 526.2   |
| Td= [(Ti + To)/2] + 460 (oR.)               | 539.0   | 537.5   | 544.0   |
| Bw= Pv/Pb ("Hg)                             | 0.0228  | 0.0228  | 0.0228  |
| WET TEST METER FACTOR (WTMF)                | 0.9922  | 0.9922  | 0.9922  |
| ated Y Value)(WTMF)                         | 0.9920  | 0.9939  | 0.9909  |
| Y (MEAN)(WTMF) =                            | 0.9923  |         |         |

N.R. MCCALL & ASSOCIATES LTD.

Calibrating Technician Signature:



# ORIFICE METER CALIBRATION

DATE: July14/2020

CONSOLE I.D. C-980

|                                              | RUN 1     | RUN 2      | RUN 3      |
|----------------------------------------------|-----------|------------|------------|
| MD= mol. wt. dry air                         | 28.967    | 28.967     | 28.967     |
| Pb=bar. pressure "Hg                         | 28.3      | 28.3       | 28.3       |
| Y=gas meter factor                           | 0.9920    | 0.9920     | 0.9939     |
| Delta H=                                     | 0.5       | 1          | 1.5        |
| Ri=int. gas meter vol.                       | 6.2       | 8.8        | 12.3       |
| Rf=final gas meter vol.                      | 8.39      | 11.85      | 16.01      |
| min. samp                                    | 5         | 5          | 5          |
| $Q_m = Y(R_f - R_i) / \Delta T (FT^3 / MIN)$ | 0.434496  | 0.60512    | 0.7374738  |
| To=meter outlet Temp (oF)                    | 68        | 70         | 80         |
| Tm=meter out temp. (oR)                      | 528       | 530        | 540        |
| $P_m = P_b + \Delta H$                       | 28.336792 | 28.3735835 | 28.4103753 |
| $SQRT(T_m / P_m * H / M_d)$                  | 0.5671199 | 0.80302503 | 0.99209272 |
| Ko=orifice const.                            | 0.7661449 | 0.75355061 | 0.74335169 |

Ko MEAN = 0.7543491

$Ko^4 * 144 = 434.50506$

McCALL ENVIRONMENTAL LTD.



Calibrating Technician Signature:

# ORIFICE METER CALIBRATION

DATE: July14/2020

CONSOLE I.D. C-980

|                                              | RUN 4     | RUN 5     | RUN 6     |
|----------------------------------------------|-----------|-----------|-----------|
| MD= mol. wt. dry air                         | 28.967    | 28.967    | 28.967    |
| Pb=bar. pressure "Hg                         | 28.3      | 28.3      | 28.3      |
| Y=gas meter factor                           | 0.9939    | 0.9909    | 0.9909    |
| Delta H=                                     | 2         | 2.5       | 3         |
| Ri=int. gas meter vol.                       | 16.4      | 21        | 26.2      |
| Rf=final gas meter vol.                      | 20.64     | 25.68     | 31.35     |
| min. samp                                    | 5         | 5         | 5         |
| $Q_m = Y(R_f - R_i) / \Delta T (FT^3 / MIN)$ | 0.8428272 | 0.9274824 | 1.020627  |
| Tm=meter out temp. (oF)                      | 76        | 78        | 80        |
| Tm=meter out temp. (oR.)                     | 536       | 538       | 540       |
| $P_m = P_b + \Delta H$                       | 28.447167 | 28.483959 | 28.520751 |
| $SQRT(T_m / P_m * H / M_d)$                  | 1.140581  | 1.2767598 | 1.4003135 |
| Ko=orifice const.                            | 0.7389455 | 0.7264345 | 0.7288561 |

Ko MEAN = 0.731412

$K_o * 4 * 144 = 421.29333$

McCALL ENVIRONMENTAL LTD.

Calibrating Technician Signature:



## Calibration Certificate for S-Type Pitot Tube

Date: 8-Jan-20 Barometric Pressure ("Hg): 29.78  
Pitot I.D.: **200** Wind Tunnel Temperature ( $^{\circ}$  F): 70.0  
Nozzle: 0.250

| Wind Velocity<br>(ft/sec) | Ref.Pitot<br>("H <sub>2</sub> O) | S-Type Pitot<br>("H <sub>2</sub> O) | Pitot<br>Factor |
|---------------------------|----------------------------------|-------------------------------------|-----------------|
| 17.53                     | 0.06982                          | 0.10114                             | 0.82249         |
| 41.78                     | 0.39667                          | 0.56684                             | 0.82817         |
| 50.67                     | 0.58346                          | 0.81271                             | 0.83883         |
| 60.32                     | 0.82699                          | 1.14880                             | 0.83997         |
| 86.08                     | 1.68407                          | 2.38761                             | 0.83144         |
| 101.99                    | 2.36401                          | 3.27573                             | 0.84102         |

Average= 0.83365

*Note: The new pitot tip should be installed so that the serial number engraved is aligned directly into the gas stream.*

Calibrating Technician Signature:



## Calibration Certificate for S-Type Pitot Tube

Date: Jan 13/20 Barometric Pressure ("Hg): 28.25  
Pitot I.D.: **242** Wind Tunnel Temperature ( $^{\circ}$  F): 71.0  
Nozzle: 0.250

| Wind Velocity<br>(ft/sec) | Ref.Pitot<br>("H <sub>2</sub> O) | S-Type Pitot<br>("H <sub>2</sub> O) | Pitot<br>Factor |
|---------------------------|----------------------------------|-------------------------------------|-----------------|
| 13.07                     | 0.03676                          | 0.05091                             | 0.84120         |
| 19.56                     | 0.08230                          | 0.11495                             | 0.83765         |
| 42.21                     | 0.38343                          | 0.53104                             | 0.84123         |
| 64.61                     | 0.89820                          | 1.20776                             | 0.85375         |
| 84.98                     | 1.55395                          | 2.11982                             | 0.84763         |
| 106.66                    | 2.44808                          | 3.49980                             | 0.82799         |

Average= 0.84158

Note: The new pitot tip should be installed so that the serial number engraved is aligned directly into the gas stream.



## Calibration Certificate for S-Type Pitot Tube

*Date:* Jan 13/20 *Barometric Pressure ("Hg):* 28.25

*Pitot I.D.:* **248** *Wind Tunnel Temperature (<sup>o</sup> F):* 71.0

*Nozzle:* .

| <i>Wind Velocity<br/>(ft/sec)</i> | <i>Ref.Pitot<br/>("H<sub>2</sub>O)</i> | <i>S-Type Pitot<br/>("H<sub>2</sub>O)</i> | <i>Pitot<br/>Factor</i> |
|-----------------------------------|----------------------------------------|-------------------------------------------|-------------------------|
| 12.83                             | 0.03545                                | 0.04995                                   | 0.83396                 |
| 20.47                             | 0.09017                                | 0.12459                                   | 0.84223                 |
| 41.56                             | 0.37165                                | 0.53192                                   | 0.82753                 |
| 64.49                             | 0.89496                                | 1.25108                                   | 0.83732                 |
| 83.83                             | 1.51225                                | 2.12472                                   | 0.83521                 |
| 106.66                            | 2.44834                                | 3.47904                                   | 0.83050                 |

*Average=* 0.83446

*Note: The new pitot tip should be installed so that the serial number engraved is aligned directly into the gas stream.*

## Report Transmission Cover Page

|                                                                                          |                                                                                                               |                                                                                                                                   |
|------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| Bill To: McCall Environmental<br>6733 Buchanan Road<br>Coldstream, BC, Canada<br>V1B 3C5 | Project ID: Pinnacle Pellet<br>Project Name: Dryer Stacks<br>Project Location: Williams Lake<br>LSD:<br>P.O.: | Lot ID: <b>1460931</b><br>Control Number:<br>Date Received: Nov 24, 2020<br>Date Reported: Nov 30, 2020<br>Report Number: 2574638 |
| Attn: Accounts Payable<br>Sampled By:<br>Company: McCall Environmental                   | Proj. Acct. code:                                                                                             |                                                                                                                                   |

| Contact                               | Company              | Address                                                                                                                |
|---------------------------------------|----------------------|------------------------------------------------------------------------------------------------------------------------|
| Accounts Payable                      | McCall Environmental | 6733 Buchanan Road<br>Coldstream, BC V1B 3C5<br>Phone: (250) 542-5118 Fax:<br>Email: invoicing@mccallenvironmental.net |
| <u>Delivery</u>                       | <u>Format</u>        | <u>Deliverables</u>                                                                                                    |
| Email - Single Report                 | PDF                  | Invoice                                                                                                                |
| Dan Lawrence                          | McCall Environmental | 6733 Buchanan Road<br>Coldstream, BC V1B 3C5<br>Phone: (250) 542-5118 Fax:<br>Email: dan.w.lawrence@outlook.com        |
| <u>Delivery</u>                       | <u>Format</u>        | <u>Deliverables</u>                                                                                                    |
| Email - Merge Reports                 | PDF                  | COC / Test Report                                                                                                      |
| Email - Multiple Reports By Agreement | PDF                  | COA                                                                                                                    |
| Email - Multiple Reports By Agreement | PDF                  | COR                                                                                                                    |
| Matt McCall                           | McCall Environmental | 6733 Buchanan Road<br>Coldstream, BC V1B 3C5<br>Phone: (250) 542-5118 Fax:<br>Email: matt@mccallenvironmental.net      |
| <u>Delivery</u>                       | <u>Format</u>        | <u>Deliverables</u>                                                                                                    |
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## Analytical Report

|                                                                                          |                                                                                                               |                                                                                                                                   |
|------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| Bill To: McCall Environmental<br>6733 Buchanan Road<br>Coldstream, BC, Canada<br>V1B 3C5 | Project ID: Pinnacle Pellet<br>Project Name: Dryer Stacks<br>Project Location: Williams Lake<br>LSD:<br>P.O.: | Lot ID: <b>1460931</b><br>Control Number:<br>Date Received: Nov 24, 2020<br>Date Reported: Nov 30, 2020<br>Report Number: 2574638 |
| Attn: Accounts Payable<br>Sampled By:<br>Company: McCall Environmental                   | Proj. Acct. code:                                                                                             |                                                                                                                                   |

|                                       |                                  | Reference Number   | 1460931-1                 | 1460931-2                 | 1460931-3                 |
|---------------------------------------|----------------------------------|--------------------|---------------------------|---------------------------|---------------------------|
|                                       |                                  | Sample Date        | Nov 19, 2020              | Nov 19, 2020              | Nov 19, 2020              |
|                                       |                                  | Sample Time        | NA                        | NA                        | NA                        |
|                                       |                                  | Sample Location    |                           |                           |                           |
|                                       |                                  | Sample Description | Dryer Stack 1 / Test<br>1 | Dryer Stack 1 / Test<br>2 | Dryer Stack 1 / Test<br>3 |
|                                       |                                  | Matrix             | Water                     | Water                     | Water                     |
| Analyte                               | Units                            | Results            | Results                   | Results                   | Nominal Detection Limit   |
| <b>Aggregate Organic Constituents</b> |                                  |                    |                           |                           |                           |
| Oil and Grease                        | Total                            | mg/sample          | <2                        | <2                        | <2                        |
| Volume                                | Sample volume                    | mL                 | 310                       | 300                       | 310                       |
| pH adjustment                         | required prior to O&G extraction |                    | Yes                       | Yes                       | Yes                       |

## Analytical Report

|                                                                                          |                                                                                                               |                                                                                                                                   |
|------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| Bill To: McCall Environmental<br>6733 Buchanan Road<br>Coldstream, BC, Canada<br>V1B 3C5 | Project ID: Pinnacle Pellet<br>Project Name: Dryer Stacks<br>Project Location: Williams Lake<br>LSD:<br>P.O.: | Lot ID: <b>1460931</b><br>Control Number:<br>Date Received: Nov 24, 2020<br>Date Reported: Nov 30, 2020<br>Report Number: 2574638 |
| Attn: Accounts Payable<br>Sampled By:<br>Company: McCall Environmental                   | Proj. Acct. code:                                                                                             |                                                                                                                                   |

|                                       |                                     | Reference Number   | 1460931-4                 | 1460931-5                 | 1460931-6                  |
|---------------------------------------|-------------------------------------|--------------------|---------------------------|---------------------------|----------------------------|
|                                       |                                     | Sample Date        | Nov 19, 2020              | Nov 19, 2020              | Nov 19, 2020               |
|                                       |                                     | Sample Time        | NA                        | NA                        | NA                         |
|                                       |                                     | Sample Location    |                           |                           |                            |
|                                       |                                     | Sample Description | Dryer Stack 2 / Test<br>1 | Dryer Stack 2 / Test<br>2 | Dryer Stack 2 / Test<br>3  |
|                                       |                                     | Matrix             | Water                     | Water                     | Water                      |
| Analyte                               | Units                               | Results            | Results                   | Results                   | Nominal Detection<br>Limit |
| <b>Aggregate Organic Constituents</b> |                                     |                    |                           |                           |                            |
| Oil and Grease                        | Total                               | mg/sample          | <2                        | <2                        | 2                          |
| Volume                                | Sample volume                       | mL                 | 340                       | 340                       | 350                        |
| pH adjustment                         | required prior to O&G<br>extraction |                    | Yes                       | Yes                       | Yes                        |

## Analytical Report

|                                                                                          |                                                                                                               |                                                                                                                                   |
|------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| Bill To: McCall Environmental<br>6733 Buchanan Road<br>Coldstream, BC, Canada<br>V1B 3C5 | Project ID: Pinnacle Pellet<br>Project Name: Dryer Stacks<br>Project Location: Williams Lake<br>LSD:<br>P.O.: | Lot ID: <b>1460931</b><br>Control Number:<br>Date Received: Nov 24, 2020<br>Date Reported: Nov 30, 2020<br>Report Number: 2574638 |
| Attn: Accounts Payable<br>Sampled By:<br>Company: McCall Environmental                   | Proj. Acct. code:                                                                                             |                                                                                                                                   |

|                                |                                     | Reference Number   | 1460931-7                             | 1460931-8                             | 1460931-9                             |                            |
|--------------------------------|-------------------------------------|--------------------|---------------------------------------|---------------------------------------|---------------------------------------|----------------------------|
|                                |                                     | Sample Date        | Nov 19, 2020                          | Nov 19, 2020                          | Nov 19, 2020                          |                            |
|                                |                                     | Sample Time        | NA                                    | NA                                    | NA                                    |                            |
|                                |                                     | Sample Location    |                                       |                                       |                                       |                            |
|                                |                                     | Sample Description | Dryer Stack 3 - Filter<br>37 / Test 1 | Dryer Stack 3 - Filter<br>38 / Test 2 | Dryer Stack 3 - Filter<br>39 / Test 3 |                            |
|                                |                                     | Matrix             | Water                                 | Water                                 | Water                                 |                            |
| Analyte                        |                                     | Units              | Results                               | Results                               | Results                               | Nominal Detection<br>Limit |
| Aggregate Organic Constituents |                                     |                    |                                       |                                       |                                       |                            |
| Oil and Grease                 | Total                               | mg/sample          | 2                                     | 10                                    | 4                                     | 2                          |
| Volume                         | Sample volume                       | mL                 | 340                                   | 340                                   | 340                                   |                            |
| pH adjustment                  | required prior to O&G<br>extraction |                    | Yes                                   | Yes                                   | Yes                                   |                            |

## Analytical Report

|                                                                                          |                                                                                                               |                                                                                                                                   |
|------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| Bill To: McCall Environmental<br>6733 Buchanan Road<br>Coldstream, BC, Canada<br>V1B 3C5 | Project ID: Pinnacle Pellet<br>Project Name: Dryer Stacks<br>Project Location: Williams Lake<br>LSD:<br>P.O.: | Lot ID: <b>1460931</b><br>Control Number:<br>Date Received: Nov 24, 2020<br>Date Reported: Nov 30, 2020<br>Report Number: 2574638 |
| Attn: Accounts Payable<br>Sampled By:<br>Company: McCall Environmental                   | Proj. Acct. code:                                                                                             |                                                                                                                                   |

|                                       |                                  | Reference Number   | 1460931-10                            | 1460931-11                            | 1460931-12                            |
|---------------------------------------|----------------------------------|--------------------|---------------------------------------|---------------------------------------|---------------------------------------|
|                                       |                                  | Sample Date        | Nov 19, 2020                          | Nov 19, 2020                          | Nov 19, 2020                          |
|                                       |                                  | Sample Time        | NA                                    | NA                                    | NA                                    |
|                                       |                                  | Sample Location    |                                       |                                       |                                       |
|                                       |                                  | Sample Description | Dryer Stack 4 - Filter<br>34 / Test 1 | Dryer Stack 4 - Filter<br>35 / Test 2 | Dryer Stack 4 - Filter<br>36 / Test 3 |
|                                       |                                  | Matrix             | Water                                 | Water                                 | Water                                 |
| Analyte                               | Units                            | Results            | Results                               | Results                               | Nominal Detection Limit               |
| <b>Aggregate Organic Constituents</b> |                                  |                    |                                       |                                       |                                       |
| Oil and Grease                        | Total                            | mg/sample          | 12                                    | 9                                     | 4                                     |
| Volume                                | Sample volume                    | mL                 | 320                                   | 320                                   | 320                                   |
| pH adjustment                         | required prior to O&G extraction |                    | Yes                                   | Yes                                   | Yes                                   |

## Analytical Report

|                                                                                          |                                                                                                               |                                                                                                                                   |
|------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| Bill To: McCall Environmental<br>6733 Buchanan Road<br>Coldstream, BC, Canada<br>V1B 3C5 | Project ID: Pinnacle Pellet<br>Project Name: Dryer Stacks<br>Project Location: Williams Lake<br>LSD:<br>P.O.: | Lot ID: <b>1460931</b><br>Control Number:<br>Date Received: Nov 24, 2020<br>Date Reported: Nov 30, 2020<br>Report Number: 2574638 |
| Attn: Accounts Payable<br>Sampled By:<br>Company: McCall Environmental                   | Proj. Acct. code:                                                                                             |                                                                                                                                   |

|                                |                                  | Reference Number   | 1460931-13                        | 1460931-14                        | 1460931-15            |                         |
|--------------------------------|----------------------------------|--------------------|-----------------------------------|-----------------------------------|-----------------------|-------------------------|
|                                |                                  | Sample Date        | Nov 20, 2020                      | Nov 20, 2020                      | Nov 20, 2020          |                         |
|                                |                                  | Sample Time        | NA                                | NA                                | NA                    |                         |
|                                |                                  | Sample Location    |                                   |                                   |                       |                         |
|                                |                                  | Sample Description | Cyclo Filter - Filter 41 / Test 1 | Cyclo Filter - Filter 42 / Test 2 | Cyclo Filter / Test 3 |                         |
|                                |                                  | Matrix             | Water                             | Water                             | Water                 |                         |
| Analyte                        |                                  | Units              | Results                           | Results                           | Results               | Nominal Detection Limit |
| Aggregate Organic Constituents |                                  |                    |                                   |                                   |                       |                         |
| Oil and Grease                 | Total                            | mg/sample          | <2                                | 3                                 | 3                     | 2                       |
| Volume                         | Sample volume                    | mL                 | 310                               | 310                               | 310                   |                         |
| pH adjustment                  | required prior to O&G extraction |                    | Yes                               | Yes                               | Yes                   |                         |

Approved by:



Max Hewitt  
Operations Manager

Data have been validated by Analytical Quality Control and Element's Integrated Data Validation System (IDVS).

Generation and distribution of the report, and approval by the digitized signature above, are performed through a secure and controlled automatic process.

## Methodology and Notes

|                                                                                          |                                                                                                               |                                                                                                                                   |
|------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|
| Bill To: McCall Environmental<br>6733 Buchanan Road<br>Coldstream, BC, Canada<br>V1B 3C5 | Project ID: Pinnacle Pellet<br>Project Name: Dryer Stacks<br>Project Location: Williams Lake<br>LSD:<br>P.O.: | Lot ID: <b>1460931</b><br>Control Number:<br>Date Received: Nov 24, 2020<br>Date Reported: Nov 30, 2020<br>Report Number: 2574638 |
| Attn: Accounts Payable<br>Sampled By:<br>Company: McCall Environmental                   | Proj. Acct. code:                                                                                             |                                                                                                                                   |

## Method of Analysis

| Method Name                   | Reference | Method                                                                                                 | Date Analysis Started | Location          |
|-------------------------------|-----------|--------------------------------------------------------------------------------------------------------|-----------------------|-------------------|
| Oil and Grease in water (VAN) | BCELM     | * Oil & Grease in Water - Direct Hexane Extraction, Oil & Grease<br><i>* Reference Method Modified</i> | Nov 27, 2020          | Element Vancouver |

## References

|       |                                      |
|-------|--------------------------------------|
| BCELM | B.C. Environmental Laboratory Manual |
|-------|--------------------------------------|

Please direct any inquiries regarding this report to our Client Services group.

Results relate only to samples as submitted.

The test report shall not be reproduced except in full, without the written approval of the laboratory.



PRINCE GEORGE | VANCOUVER

*Pinnacle Renewable Energy Inc.  
Williams Lake*

Daily production rate November 19<sup>th</sup>

16.5 MT/hr

Daily production rate November 20<sup>th</sup>

14.9 MT/hr

Average for the previous calendar month

23.1 MT/hr

90<sup>th</sup> percentile production rate

26.0 MT/hr

Average Dryer Fan 1 exit gas temperature

30.3 °C

Average Dryer Fan 2 exit gas temperature

31.0 °C

Average Dryer Fan 3 exit gas temperature

31.6 °C

Average Dryer Fan 4 exit gas temperature

28.6 °C

Average Cyclofilter exit gas temperature, [°C]

Included in Stack Test

Volumetric emission flow rates, [m<sup>3</sup>/hour]

Included in Stack Test

TPM, [mg/m<sup>3</sup>]

Included in Stack Test

PM, [mg/m<sup>3</sup>]

Included in Stack Test

**PRINCE GEORGE**

8545 Willow Cale Road, Prince George, BC V2N 6Z9  
TF. 1-877-737-4344 P. 250-562-5562 F. 250-562-5584

**VANCOUVER**

350 - 3600 Lysander Lane, Richmond, BC V7B 1C3  
P. 604-270-9613 F. 604-270-9914

| [www.pinnaclepellet.com](http://www.pinnaclepellet.com) |





This is to verify that  
**Matthew McCall**  
has successfully completed  
a course of study in  
**Source Testing for Particulates**  
(35 hours)

*Endorsed by*  
The B.C. Ministry of Environment

Dated at Burnaby, British Columbia, Canada  
December 14, 1990

  
DEAN

  
REGISTRAR

**BRITISH COLUMBIA INSTITUTE OF TECHNOLOGY**



# North Carolina State University Environmental Programs

This certificate awarded to

*Danny Lawrence*

for satisfactory completion of course and examination for

SI: 414 Quality Assurance for Source Emission Measurements

*Joe F. VanArsdale*  
Manager

*Christine S. Murphy*  
Registrar

*May 22, 2000*

Date Completed

3.5 CEUs

Awarded under EPA Assistance Agreement CT - 825724





## **MOUNT ROYAL COLLEGE**

**Faculty of Continuing Education and Extension**

***David Brandle***

has successfully completed

The program of studies and is awarded the certificate in

***STACK SAMPLING***

**May 3 – May 7, 2004**

May, 2004  
Date

*Doreen Brandling*  
Dean  
Faculty of Continuing Education and Extension